

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Connection Oko



connection

A brand by Flokk



Owner of the declaration:

Flokk AS

Product:

Connection Oko

Declared unit:

1 pcs

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

NPCR 026:2024 Part B for Furniture

Program operator:

EPD-Global

Declaration number:

NEPD-17510-21928

Issue date:

03.09.2026

Valid to:

03.09.2031

EPD software:

LCAno EPD generator ID: 1740078

EPD-Global

General information

Product

Connection Oko

Program operator:

EPD-Global
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web: www.epd-global.com

Declaration number:

NEPD-17510-21928

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 026:2024 Part B for Furniture

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs Connection Oko

Declared unit (cradle to gate) with option:

A1-A3, A4, A5, B2, C1, C2, C3, C4, D

Functional unit:

1 pcs Connection Oko (OKOSUPH) - Including packaging.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Owner of the declaration:

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Manufacturer:

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Place of production:

Flokk - Mirfield
Unit 4, AAA Park
WF14 0DE Leeds Rd, Mirfield, United Kingdom

Management system:

ISO 14001, ISO 9001.

Organisation no:

No 928 902 749

Issue date:

03.09.2026

Valid to:

03.09.2031

Year of study:

2026

Comparability:

EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not viewed in a building context.

Development and verification of EPD:

The declaration is created using EPD generator v2025.09, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global.

Developer of EPD: Kenneth Dam Lindegaard Knudsen

Reviewer of company-specific input data and EPD: Edward Buzura

Approved:



Håkon Hauan, CEO EPD-Global

Product

Product description:

Oko is an elegant lounge chair designed by Milanese duo LucidiPevere, inspired by the soft, enveloping curves of a cocoon. Its generous seat and cushioned backrest create a welcoming, nest-like form that invites users to settle in and relax, bringing a refined residential feel to lobbies, lounges, hotels, corporate suites, and hospitality environments.

A sculpted outer back shell defines Oko's distinctive silhouette while providing structural support and an elegant decorative detail. Available in natural oak, wenge-stained oak, or black-stained oak, the shell can be paired with a range of carefully selected upholstery fabrics. For the best expression of the chair's luxurious, gently wrinkled form, recommended fabrics include Kvadrat Elle, Safire, Ecriture, and Moss; Camira Snug and Yoredale; Warwick Plush; and Panaz Elkie.

Oko is available fully upholstered or with a plywood back shell, and with either a fixed or 360° swivel base. Designed with longevity in mind, the seat and back cushions can be easily removed and reupholstered, helping the chair maintain its appearance for years to come.

Product codes:

OKOFUPH – Fully upholstered lounge chair

OKOFSELL – Upholstered lounge chair with plywood back shell

OKOSUPH – Fully upholstered lounge chair with swivel base

OKOSSHELL – Upholstered lounge chair with plywood back shell and swivel base

Product specification

The model studied in this declaration is the Connection Oko (OKOSUPH) including packaging.

The key environmental indicators for the other models of the product collection are presented in a table on page 8 of this declaration.

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Glue for metals	0.15	0.4583	0.00	0.00
Metal - Steel	6.08	18.57	1.66	27.32
Others	0.005	0.01528	0.00	0.00
Plastic - Polyurethane (PUR)	8.30	25.36	0.00	0.00
Textile - Polyester	1.70	5.18	1.50	88.65
Wood - Plywood	16.50	50.42	0.04866	0.2949
Total	32.73	100.00	3.21	

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	1.07	19.90	0.00	0.00
Recycled cardboard	4.29	80.10	4.29	100.00
Total incl. packaging	38.09	100.00	7.51	

Technical data:

Market:

Europe, including the UK and Ireland.

A4 scenario is based on delivery to continental Europe as such:

Mirfield - Northampton - LeShuttle train - Assumed end user 1.000 km into continental Europe.

See table 6 for further details.

Reference service life, product

15 years, 5 years warranty.

Reference service life, building

N/A

LCA: Calculation rules

Declared unit:

1 pcs Connection Oko

Cut-off criteria:

All major raw materials and all the essential energy are included. The production processes for raw materials and energy flows with very small amounts (less than 1%) may not be included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

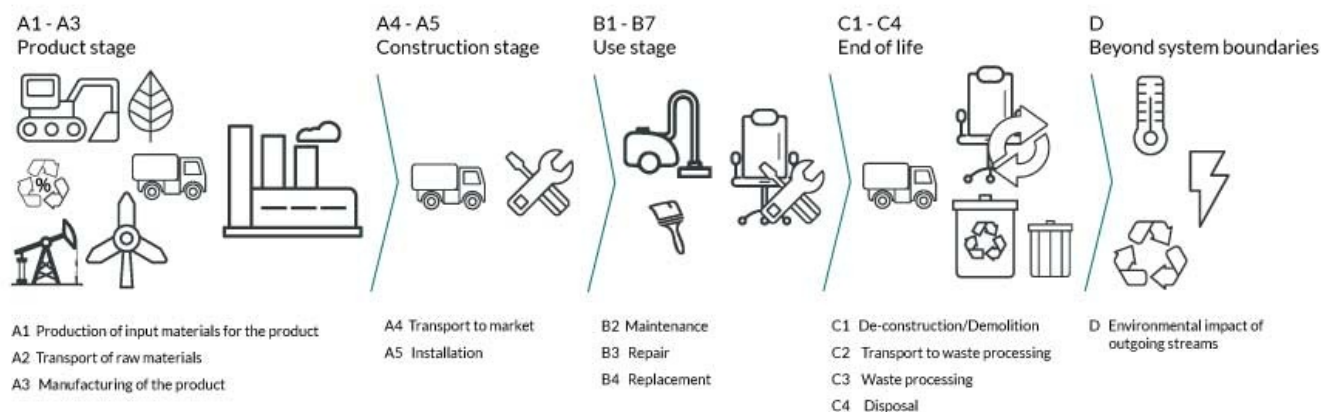
Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Glue for metals	ecoinvent 3.10.1	Database	2023
Metal - Steel	ecoinvent 3.10.1	Database	2023
Metal - Steel	Modified ecoinvent 3.6	Database	2019
Others	ecoinvent 3.10.1	Database	2023
Packaging - Cardboard	Modified ecoinvent 3.10.1	Database	2023
Plastic - Polyurethane (PUR)	ecoinvent 3.10.1	Database	2023
Recycled cardboard	Modified ecoinvent 3.10.1	Database	2023
Textile - Polyester	ecoinvent 3.10.1	Database	2023
Wood - Plywood	ecoinvent 3.10.1	Database	2023

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use		De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7		C1	C2	C3	C4	D
X	X	X	X	X	MND	X	MND	MND	MND	MNR	MNR		X	X	X	X	X

System boundary:



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Train, Electrical (kgkm)	42.0 %	50.00	0.051	kWh/tkm	2.55
Truck, 16-32 tonnes, EURO 5 (km)	38.8 %	215.00	0.045	l/tkm	9.68
Truck, over 32 tonnes, EURO 6 (km)	55.0 %	1231.00	0.023	l/tkm	28.31
Assembly (A5)	Unit	Value			
Waste, packaging, cardboard, 100 % recycled, to average treatment (kg)	kg	4.29			
Waste, packaging, corrugated board box, 0 % recycled, to average treatment (kg)	kg	1.07			
Maintenance (B2)	Unit	Value			
Water, tap water (m3)	m3	0.0006			
Electricity, European average (kWh)	kWh	1.33			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	38.8 %	100.00	0.044	l/tkm	4.40
Waste processing (C3)	Unit	Value			
Waste treatment per kg Hazardous waste, incineration (kg)	kg	0.15			
Waste treatment per kg Polyurethane (PU), incineration (kg)	kg	8.30			
Waste, materials to recycling (kg)	kg	2.06			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	6.08			
Waste treatment per kg Textile, incineration with fly ash extraction (kg)	kg	1.70			
Waste treatment per kg Wood, incineration with fly ash extraction (kg)	kg	16.50			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of thermal energy, district heating (MJ)	MJ	0.4632			
Substitution of electricity (MJ)	MJ	2.32			
Substitution of primary steel with net scrap (kg)	kg	1.50			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact											
Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D	
GWP-total	kg CO ₂ -eq	5.96E+01	6.51E+00	8.28E+00	4.52E-01	0	7.24E-01	4.73E+01	0	-7.89E-01	
GWP-fossil	kg CO ₂ -eq	8.94E+01	6.50E+00	9.88E-02	4.36E-01	0	7.23E-01	2.41E+01	0	-7.76E-01	
GWP-biogenic	kg CO ₂ -eq	-3.02E+01	5.46E-03	8.18E+00	1.53E-02	0	5.58E-04	2.32E+01	0	-1.20E-02	
GWP-luluc	kg CO ₂ -eq	3.68E-01	2.60E-03	3.32E-05	1.34E-03	0	2.60E-04	2.92E-04	0	-1.25E-03	
ODP	kg CFC11 -eq	7.71E-06	1.27E-07	1.96E-09	8.03E-09	0	1.52E-08	3.32E-08	0	-1.96E-04	
AP	mol H ⁺ -eq	4.39E-01	1.68E-02	3.71E-04	2.56E-03	0	1.50E-03	2.65E-02	0	-3.32E-03	
EP-FreshWater	kg P -eq	3.67E-02	4.82E-04	7.05E-06	4.05E-04	0	4.87E-05	3.49E-04	0	-4.19E-04	
EP-Marine	kg N -eq	1.08E-01	4.77E-03	1.45E-04	4.02E-04	0	3.61E-04	1.99E-02	0	-6.91E-04	
EP-Terrestrial	mol N -eq	1.10E+00	5.16E-02	1.46E-03	3.60E-03	0	3.90E-03	1.41E-01	0	-7.07E-03	
POCP	kg NMVOC -eq	4.08E-01	2.80E-02	5.45E-04	1.19E-03	0	2.50E-03	3.47E-02	0	-2.29E-03	
ADP-minerals&metals ¹	kg Sb-eq	1.16E-03	1.93E-05	3.19E-07	5.88E-06	0	2.41E-06	4.33E-06	0	-4.52E-06	
ADP-fossil ¹	MJ	1.64E+03	9.62E+01	1.31E+00	1.01E+01	0	1.02E+01	1.61E+01	0	-1.11E+01	
WDP ¹	m ³	2.99E+02	5.10E-01	3.35E-02	2.76E-01	0	5.06E-02	2.33E+00	0	-1.24E+00	

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0*10⁻³ = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

The LCA results in the EPD are calculated using a specific methodological approach for accounting energy resources, see the additional requirements section for more information. In this EPD the following approach was used: Location-based approach.

Additional environmental impact indicators

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
 PM	Disease incidence	5.42E-06	5.96E-07	7.60E-09	9.14E-09	0	5.33E-08	1.15E-07	0	-7.98E-08
 IRP ²	kgBq U235 -eq	1.47E+01	1.38E-01	1.84E-03	2.80E-01	0	1.31E-02	3.46E-02	0	-2.08E-01
 ETP-fw ¹	CTUe	2.36E+03	1.18E+01	8.70E-01	1.54E+00	0	1.35E+00	6.69E+01	0	-3.25E+00
 HTP-c ¹	CTUh	2.27E-07	0.00E+00	2.10E-11	1.48E-10	0	0.00E+00	2.24E-09	0	-3.94E-09
 HTP-nc ¹	CTUh	1.59E-06	6.33E-08	1.77E-09	7.64E-09	0	7.62E-09	7.96E-08	0	-1.38E-08
 SQP ¹	dimensionless	3.13E+03	8.74E+01	7.55E-01	2.25E+00	0	6.15E+00	3.68E+00	0	-3.30E+00

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

"Reading example: 9.0 E-03 = 9.0×10^{-3} = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use											
Indicator		Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
	PERE	MJ	5.56E+02	1.77E+00	2.57E-02	2.78E+00	0	1.78E-01	5.45E-01	0	-4.72E+00
	PERM	MJ	2.58E+02	0.00E+00	-6.87E+01	0.00E+00	0	0.00E+00	-1.89E+02	0	0.00E+00
	PERT	MJ	8.13E+02	1.77E+00	-6.87E+01	2.78E+00	0	1.78E-01	-1.89E+02	0	-4.72E+00
	PENRE	MJ	1.33E+03	9.62E+01	1.31E+00	1.01E+01	0	1.02E+01	1.61E+01	0	-1.11E+01
	PENRM	MJ	3.35E+02	0.00E+00	-2.25E-01	0.00E+00	0	0.00E+00	-3.35E+02	0	0.00E+00
	PENRT	MJ	1.67E+03	9.62E+01	1.08E+00	1.01E+01	0	1.02E+01	-3.19E+02	0	-1.11E+01
	SM	kg	7.51E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0.00E+00	0	-1.70E+00
	RSF	MJ	1.03E+00	5.30E-04	9.24E-06	1.34E-05	0	5.97E-05	2.27E-04	0	-1.72E-04
	NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0.00E+00	0	-1.40E-02
	FW	m ³	1.27E+00	1.46E-02	6.04E-04	9.36E-03	0	1.39E-03	4.00E-02	0	-3.28E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0*10⁻³ = 0.009"

End of life - Waste										
Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
 HWD	kg	8.77E+00	1.44E-01	1.78E-03	2.56E-02	0	1.48E-02	1.50E-01	0	-5.90E-01
 NHWD	kg	3.13E+02	2.98E+00	4.12E-01	1.99E+00	0	3.12E-01	3.26E+01	0	-1.85E+00
 RWD	kg	3.42E-03	5.54E-03	3.92E-07	1.69E-08	0	3.26E-06	0.00E+00	0	-5.32E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0×10^{-3} = 0.009"

End of life - Output flow										
Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
 CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0.00E+00	0	0.00E+00
 MFR	kg	1.28E+00	0.00E+00	4.99E+00	0.00E+00	0	0.00E+00	4.94E+00	0	0.00E+00
 MER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	8.30E+00	0	0.00E+00
 EEE	MJ	4.49E-04	0.00E+00	6.63E-05	0.00E+00	0	0.00E+00	2.31E+00	0	0.00E+00
 EET	MJ	5.23E-04	0.00E+00	6.45E-05	0.00E+00	0	0.00E+00	4.62E-01	0	0.00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 = 9.0×10^{-3} = 0.009"

Biogenic Carbon Content		
Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	6.32E+00
Biogenic carbon content in accompanying packaging	kg C	2.23E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

The EPD presents environmental impact categories in the main results tables using a specific methodological approach for accounting energy resources. To ensure transparency and support informed interpretation, the table below explains the implications of the chosen methodology. It illustrates the GWP-total for energy resources used in the manufacturing stage, comparing the location-based and market-based approaches. In this EPD the following approach was used in main result tables: Location-based approach.

Electricity mix	Source	Amount	Unit	GWPtotal [kg CO ₂ /Unit]	SUM [kg CO ₂]
Location-based approach.					
Electricity, European average, low voltage	ecoinvent 3.10.1	7.97E+00	kWh	3.40E-01	2.71E+00
Market-based approach.					
Electricity, United Kingdom, low voltage, residual mix	ecoinvent 3.10	7.97E+00	kWh	4.53E-01	3.61E+00

"Reading example: 9.0 E-03 = 9.0*10⁻³ = 0.009"

Dangerous substances

Not declared.

Indoor environment

Not tested for VOC emissions as of this EPD's development.

Additional Environmental Information

Key Environmental Indicators

Key environmental performance indicators	Unit	Product stage	Construction stage		Use stage	End-of-life				Net benefits and loads from reuse, recovery, and/or recycling
		A1-A3	A4	A5	B2	C1	C2	C3	C4	D
GWPtotal	kg CO ₂ -eq	59.61	6.51	8.28	0.45	0.00	0.72	47.26	0.00	-0.79
Total energy consumption	MJ	1890.13	98.00	1.33	12.91	0.00	10.35	16.63	0.00	-15.81
Share of recycled materials	%	19.71								

Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	9.06E+01	6.51E+00	9.89E-02	4.38E-01	0	7.24E-01	2.41E+01	0	-7.78E-01

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Variants and Options

Key environmental indicators (A1-A3) for variants of this EPD

Variants	Weight (kg)	GWPtotal (kg CO ₂ -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)
Connection Oko - OKOSUPH - Fully upholstered (Xtreme/Camira), swivel base, black metal hardware - No packaging	32.73	62.30	1768.54	9.81
Connection Oko - OKOFUPH - Fully upholstered (Xtreme/Camira), fixed base, black metal hardware - No packaging	27.41	50.87	1623.25	6.19
Connection Oko - OKOSSHELL - Plywood back, upholstered (Xtreme/Camira), swivel base, black metal hardware - No packaging	32.41	61.05	1752.03	8.88
Connection Oko - OKOFSHELL - Plywood back, upholstered (Xtreme/Camira), fixed base, black metal hardware - No packaging	27.10	49.64	1606.86	5.03

Key environmental indicators (A1-A3) for options for this EPD

Options	Weight (kg)	GWPtotal (kg CO ₂ -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)
Connection Oko - Packaging	32.73	-2.68	121.58	80.10

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.
 ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.
 EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.
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 NPCR Part A: Construction products and services. Ver. 2.0. March 2021, EPD-Norge.
 NPCR 026 Part B for Furniture. Ver. 3.0 October 2024, EPD-Norge.

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