



## General information

### Product

giroflex 353 - swivel chair

### Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway  
The Norwegian EPD Foundation  
Phone: +47 23 08 80 00  
web: [post@epd-norge.no](mailto:post@epd-norge.no)

**Declaration number:** NEPD-5568-4867-EN

### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR  
NPCR 026:2022 Part B for Furniture

### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

### Declared unit:

1 pcs giroflex 353 - swivel chair

### Declared unit (cradle to gate) with option:

A1-A3,A4,A5,B2,B3,B4,C1,C2,C3,C4,D

### Functional unit:

giroflex 353-4029 with 4D ALU Armrests, Polish - Alu base - Uph. seat (Camira/Xtreme uph. back (Runner/Gabriel - Including Packaging

### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i integrated into the company's environmental management system, ii the procedures for use of the EPD tool are approved by EPD-Norway, and iii the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

### Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD Norway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

### Owner of the declaration:

Flokk AS  
Contact person: Atle Thiis-Messel  
Phone: 0047 98 25 68 30  
e-mail: [atle.messel@flokkm.com](mailto:atle.messel@flokkm.com)

### Manufacturer:

Flokk AS  
Drammensveien 145,  
0277 Oslo, Norway

### Place of production:

Flokk - Turek  
ul. Górnicza 8  
62-700 Turek, Poland

### Management system:

ISO 14001, ISO 9001, ISO 50001(Norway, Sweden

### Organisation no:

No 928 902 749

**Issue date:** 13.12.2023

**Valid to:** 13.12.2028

### Year of study:

2022

### Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

### Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Damian Bakowski

Reviewer of company-specific input data and EPD: Monika Kuczynska

### Approved:



Håkon Hauan, CEO EPD-Norge

## Product

### Product description:

Creates a clear view and adapts easily. Dull days are gone. The giroflex 353 swivel chair brings colour to your day and creates a congenial atmosphere, whether at work or at home. It combines the latest in ergonomics with youthful design. The multi-zone mesh support constitutes an innovation. The Automatic Move mechanism guarantees particular comfort as the giroflex 353 swivel chair adjusts itself automatically to the person's weight.

From long years of experience Giroflex know how important ergonomics are in the workplace. Only those who are correctly and dynamically seated feel well served and able to give of their best each day. The giroflex 353 can be perfectly adapted to individual needs from A to Z. This is ensured by the numerous adjustment options which make it possible to achieve dynamic seating. These adjustments take the weight off ligaments, discs, muscles and the whole of the back, and guarantee maximum comfort at all times.

### Product specification

The model studied in detail in this declaration is the giroflex 353-4029 with 4D ALU polished armrests - Alu base - uph. seat (Camira/Xtreme), uph. back (Runner/Gabriel) - including packaging. The key environmental indicators for the other models and options of the giroflex 353 swivel chairs are presented on a table page 12 of this declaration.

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Glass fibre reinforced plastic, polyamide	0,72	4,61	0,00	0,00
Metal - Aluminium	4,09	26,25	4,04	98,84
Metal - Steel	3,25	20,84	0,47	14,55
Others	0,03	0,19	0,00	1,24
Plastic - Acrylonitrile butadiene styrene (ABS)	0,18	1,16	0,00	0,00
Plastic - Nylon (PA)	2,28	14,62	0,00	0,00
Plastic - Polyethylene (HDPE)	0,01	0,04	0,00	0,00
Plastic - Polyoxymethylene (POM)	0,08	0,50	0,00	0,00
Plastic - Polypropylene (PP)	3,32	21,33	0,01	0,33
Plastic - Polyurethane (PUR)	0,73	4,69	0,00	0,00
Powder coating	0,07	0,45	0,00	0,00
Reinforcement	0,21	1,33	0,00	0,00
Rubber, synthetic	0,08	0,52	0,00	0,00
Textile - Polyester (PE)	0,54	3,47	0,42	78,32
<b>Total</b>	<b>15,57</b>		<b>4,95</b>	

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Packaging - Plastic	0,20	4,91	0,00	0,00
Recycled cardboard	3,87	95,09	3,87	100,00
<b>Total incl. packaging</b>	<b>19,65</b>		<b>8,82</b>	

### Technical data:

The ergonomic form of the chair back and seat guarantees optimal support and seating comfort. The Automatic-Move mechanism guarantees individually adjustable contact pressure for the back. It reacts automatically to the weight of the body and can be fine-tuned manually if necessary. The double-zoned seating profile moulds around the pelvic area of the body at the rear end of the seat and prevents one from sliding forwards. The front end of the seating area is slightly inclined forwards, thus reducing the pressure on the thighs. The height adjustment of the chair back and the seating depth adjustment allow for individual adaptation and ergonomically correct seating.

giroflex 353 swivel chair: available with upholstered chair back, or chair back in 3D spacer fabric Runner. Various cover materials in different colours. With fixed or adjustable armrests. Clothes hanger and headrest available on option. 5-arm base with choice of black plastic, polished or powder-coated aluminium, available in various colours. Castors either 50 mm or 65 mm.

The whole range of available configurations can be consulted on the online configurator at [www.flokk.com](http://www.flokk.com)

### Market:

Worldwide

### Reference service life, product

5 years

### Reference service life, building

## LCA: Calculation rules

### Declared unit:

1 pcs giroflex 353 - swivel chair

### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

### Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Glass fibre reinforced plastic, polyamide	ecoinvent 3.6	Database	2019
Metal - Aluminium	ecoinvent 3.6	Database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Others	ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Plastic - Acrylonitrile butadiene styrene (ABS)	ecoinvent 3.6	Database	2019
Plastic - Nylon (PA)	ecoinvent 3.6	Database	2019
Plastic - Polyethylene (HDPE)	ecoinvent 3.6	Database	2019
Plastic - Polyoxymethylene (POM)	ecoinvent 3.6	Database	2019
Plastic - Polypropylene (PP)	ecoinvent 3.6	Database	2019
Plastic - Polyurethane (PUR)	ecoinvent 3.6	Database	2019
Powder coating	Ecoinvent 3.6	Database	2019
Reinforcement	ecoinvent 3.6	Database	2019
Rubber, synthetic	ecoinvent 3.6	Database	2019
Textile - Polyester (PE)	ecoinvent 3.6	Database	2019
Recycled cardboard	Modified ecoinvent 3.6	Database	2019
Textile - Polyester (PE)	Modified ecoinvent 3.6	Database	2019

### System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage						End of life stage				Beyond the system boundaries	
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	X	X	MND	MND	MND	X	X	X	X	X

### System boundary:



### Additional technical information:

## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 5 (km)	53,3 %	1000	0,023	l/tkm	23,00
Assembly (A5)					
	Unit	Value			
Waste, packaging, cardboard, 100 % recycled, to average treatment (kg)	kg	3,87			
Waste, packaging, plastic film (LDPE), to average treatment - A5 (kg)	kg	0,20			
Maintenance (B2)					
	Unit	Value			
Electricity, European average (kWh)	kWh/DU	10,53			
Electricity, World average (kWh)	kWh/DU	1,17			
Water, tap water (m3)	m3/DU	0,78			
Repair (B3)					
	Unit	Value			
Electricity, European average (kWh)	kWh/DU	0,50			
Electricity, World average (kWh)	kWh/DU	0,06			
Transport to waste processing (C2)					
	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 5 (km)	36,7 %	85	0,044	l/tkm	3,74
Waste processing (C3)					
	Unit	Value			
Waste treatment per kg Non-hazardous waste, incineration with fly ash extraction - C3 (kg)	kg	1,96			
Waste treatment per kg Plastics, Mixture, municipal incineration with fly ash extraction (kg)	kg	1,49			
Waste treatment per kg Polyethylene, PE, incineration with fly ash extraction - C3 (kg)	kg	0,01			
Waste treatment per kg Polyoxymethylene (POM), incineration with fly ash extraction (kg) - CH - C3	kg	0,08			
Waste treatment per kg Polypropylene (PP), incineration with fly ash extraction - C3 (kg)	kg	3,32			
Waste treatment per kg Polyurethane (PU), incineration (kg)	kg	0,73			
Waste treatment per kg Rubber, municipal incineration with fly ash extraction (kg)	kg	0,08			
Waste treatment per kg Scrap aluminium, incineration with fly ash extraction (kg)	kg	4,09			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	3,25			
Waste treatment per kg Textile, incineration with fly ash extraction (kg)	kg	0,54			
Waste, materials to recycling (kg)	kg	1,53			
Disposal (C4)					
	Unit	Value			
Landfilling of ashes and residues from incineration of Scrap aluminium (kg)	kg	3,66			
Landfilling of ashes and residues from incineration of Scrap steel (kg)	kg	2,15			
Landfilling of ashes from incineration of Non-hazardous waste, process per kg ashes and residues - C4 (kg)	kg	0,47			
Landfilling of ashes from incineration of Plastics, Mixture, municipal incineration with fly ash extraction, process per kg ashes and residues - C4 (kg)	kg	0,05			
Landfilling of ashes from incineration of Polyethylene, PE, process per kg ashes and residues - C4 (kg)	kg	0,00			
Landfilling of ashes from incineration of Polyoxymethylene (POM), process per kg ashes and residues (kg) - CH - C4	kg	0,00			
Landfilling of ashes from incineration of Polypropylene, PP, process per kg ashes and residues - C4 (kg)	kg	0,10			
Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)	kg	0,03			
Landfilling of ashes from incineration of Rubber, process per kg ashes and residues - C4 (kg)	kg	0,00			
Landfilling of ashes from incineration of Textile, soiled, process per kg ashes and residues (kg)	kg	0,03			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity, in Norway (MJ)	MJ	10,58			
Substitution of primary aluminium with net scrap (kg)	kg	0,00			
Substitution of primary steel with net scrap (kg)	kg	0,91			
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	160,10			

## LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact							
Indicator	Unit	A1-A3	A4	A5	B2	B3	
GWP-total	kg CO <sub>2</sub> -eq	6,69E+01	1,79E+00	6,65E+00	5,67E+00	2,54E-01	
GWP-fossil	kg CO <sub>2</sub> -eq	7,24E+01	1,79E+00	7,85E-02	5,62E+00	2,52E-01	
GWP-biogenic	kg CO <sub>2</sub> -eq	-5,63E+00	7,33E-04	6,57E+00	3,61E-02	1,62E-03	
GWP-luluc	kg CO <sub>2</sub> -eq	5,67E-02	5,21E-04	2,19E-05	1,27E-02	5,74E-04	
ODP	kg CFC11 -eq	3,95E-06	4,13E-07	1,42E-08	4,39E-07	1,95E-08	
AP	mol H+ -eq	3,40E-01	7,51E-03	3,16E-04	3,22E-02	1,44E-03	
EP-FreshWater	kg P -eq	3,09E-03	1,36E-05	5,47E-07	5,47E-04	2,47E-05	
EP-Marine	kg N -eq	8,18E-02	2,26E-03	1,16E-04	4,31E-03	1,91E-04	
EP-Terrestrial	mol N -eq	7,07E-01	2,50E-02	1,13E-03	5,22E-02	2,32E-03	
POCP	kg NMVOC -eq	2,34E-01	8,03E-03	3,28E-04	1,35E-02	5,94E-04	
ADP-minerals&metals <sup>1</sup>	kg Sb -eq	1,75E-02	3,05E-05	1,61E-06	4,34E-05	1,69E-06	
ADP-fossil <sup>1</sup>	MJ	1,21E+03	2,78E+01	9,42E-01	1,08E+02	4,87E+00	
WDP <sup>1</sup>	m <sup>3</sup>	1,57E+04	2,13E+01	1,34E+00	1,51E+03	6,70E+01	

Indicator	Unit	B4	C1	C2	C3	C4	D
GWP-total	kg CO <sub>2</sub> -eq	0	0	2,79E-01	1,98E+01	7,22E-02	-2,00E+00
GWP-fossil	kg CO <sub>2</sub> -eq	0	0	2,78E-01	1,90E+01	7,22E-02	-1,97E+00
GWP-biogenic	kg CO <sub>2</sub> -eq	0	0	1,13E-04	7,92E-01	5,51E-05	-2,67E-03
GWP-luluc	kg CO <sub>2</sub> -eq	0	0	9,73E-05	1,26E-04	2,09E-05	-3,33E-02
ODP	kg CFC11 -eq	0	0	6,35E-08	6,00E-08	2,12E-08	-6,76E-02
AP	mol H+ -eq	0	0	1,14E-03	4,87E-03	4,90E-04	-1,29E-02
EP-FreshWater	kg P -eq	0	0	2,19E-06	6,28E-06	7,41E-07	-1,45E-04
EP-Marine	kg N -eq	0	0	3,37E-04	2,38E-03	1,74E-04	-3,56E-03
EP-Terrestrial	mol N -eq	0	0	3,73E-03	2,41E-02	1,92E-03	-3,79E-02
POCP	kg NMVOC -eq	0	0	1,14E-03	5,84E-03	5,53E-04	-1,26E-02
ADP-minerals&metals <sup>1</sup>	kg Sb -eq	0	0	7,54E-06	2,57E-06	1,18E-06	-2,64E-05
ADP-fossil <sup>1</sup>	MJ	0	0	4,20E+00	3,18E+00	1,57E+00	-2,22E+01
WDP <sup>1</sup>	m <sup>3</sup>	0	0	4,00E+00	-4,88E+00	3,55E+00	-1,39E+02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009"

\*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

## Remarks to environmental impacts



Additional environmental impact indicators							
Indicator	Unit	A1-A3	A4	A5	B2	B3	
PM	Disease incidence	3,65E-06	1,57E-07	4,73E-09	1,14E-07	4,75E-09	
IRP <sup>2</sup>	kgBq U235 -eq	2,64E+00	1,21E-01	4,04E-03	8,90E-01	4,03E-02	
ETP-fw <sup>1</sup>	CTUe	1,45E+03	2,03E+01	1,23E+00	8,66E+01	3,84E+00	
HTP-c <sup>1</sup>	CTUh	1,03E-07	0,00E+00	3,60E-11	2,79E-09	9,70E-11	
HTP-nc <sup>1</sup>	CTUh	1,22E-06	1,96E-08	1,53E-09	8,81E-08	3,37E-09	
SQP <sup>1</sup>	dimensionless	5,06E+02	3,19E+01	7,02E-01	2,53E+01	1,13E+00	

  

Indicator	Unit	B4	C1	C2	C3	C4	D
PM	Disease incidence	0	0	2,00E-08	3,09E-08	8,84E-09	-5,49E-07
IRP <sup>2</sup>	kgBq U235 -eq	0	0	1,83E-02	7,76E-03	6,35E-03	-8,36E-02
ETP-fw <sup>1</sup>	CTUe	0	0	3,09E+00	4,87E+01	1,01E+00	-1,28E+02
HTP-c <sup>1</sup>	CTUh	0	0	0,00E+00	1,15E-09	3,60E-11	-6,22E-09
HTP-nc <sup>1</sup>	CTUh	0	0	3,34E-09	3,35E-08	1,08E-09	3,37E-08
SQP <sup>1</sup>	dimensionless	0	0	2,89E+00	5,11E-01	3,42E+00	-8,94E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

"Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009"

\*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use								
Indicator		Unit	A1-A3	A4	A5	B2	B3	
	PERE	MJ	1,14E+02	3,50E-01	1,61E-02	1,99E+01	9,05E-01	
	PERM	MJ	3,18E+01	0,00E+00	-2,27E+01	0,00E+00	0,00E+00	
	PERT	MJ	1,46E+02	3,50E-01	-2,26E+01	1,99E+01	9,05E-01	
	PENRE	MJ	9,72E+02	2,78E+01	9,42E-01	1,08E+02	4,88E+00	
	PENRM	MJ	2,52E+02	0,00E+00	-8,49E+00	0,00E+00	0,00E+00	
	PENRT	MJ	1,22E+03	2,78E+01	-7,55E+00	1,08E+02	4,88E+00	
	SM	kg	8,82E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
	RSF	MJ	1,96E+00	1,22E-02	5,22E-04	1,38E+00	6,27E-02	
	NRSF	MJ	2,92E+00	4,10E-02	2,09E-03	3,70E-01	1,51E-02	
	FW	m <sup>3</sup>	1,18E+00	3,16E-03	4,48E-04	8,69E-01	3,99E-03	

Indicator		Unit	B4	C1	C2	C3	C4	D
	PERE	MJ	0	0	5,92E-02	1,64E-01	3,13E-02	-8,29E+01
	PERM	MJ	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	PERT	MJ	0	0	5,92E-02	1,64E-01	3,13E-02	-8,29E+01
	PENRE	MJ	0	0	4,20E+00	3,39E+00	1,57E+00	-2,22E+01
	PENRM	MJ	0	0	0,00E+00	-2,44E+02	0,00E+00	0,00E+00
	PENRT	MJ	0	0	4,20E+00	-2,40E+02	1,57E+00	-2,22E+01
	SM	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	RSF	MJ	0	0	2,12E-03	3,96E-03	8,24E-04	2,15E-02
	NRSF	MJ	0	0	7,57E-03	0,00E+00	4,35E-02	-3,81E+00
	FW	m <sup>3</sup>	0	0	4,42E-04	1,08E-02	1,42E-03	-1,02E-01

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009"

\*INA Indicator Not Assessed

End of life - Waste							
Indicator		Unit	A1-A3	A4	A5	B2	B3
	HWD	kg	8,04E-01	1,52E-03	0,00E+00	1,87E-02	8,39E-04
	NHWD	kg	1,08E+01	2,42E+00	4,07E+00	4,24E-01	1,73E-02
	RWD	kg	2,51E-03	1,90E-04	0,00E+00	7,21E-04	3,26E-05

Indicator		Unit	B4	C1	C2	C3	C4	D
	HWD	kg	0	0	2,14E-04	0,00E+00	6,30E+00	-5,62E-03
	NHWD	kg	0	0	2,01E-01	1,96E+00	1,72E-01	-7,34E-01
	RWD	kg	0	0	2,86E-05	0,00E+00	1,02E-05	-6,90E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

\*Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$

\*INA Indicator Not Assessed

End of life - Output flow							
Indicator		Unit	A1-A3	A4	A5	B2	B3
	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	9,45E-01	0,00E+00	3,70E+00	0,00E+00	0,00E+00
	MER	kg	5,22E-04	0,00E+00	1,53E-05	0,00E+00	0,00E+00
	EEE	MJ	4,62E-01	0,00E+00	2,21E-01	0,00E+00	0,00E+00
	EET	MJ	6,98E+00	0,00E+00	3,35E+00	0,00E+00	0,00E+00

Indicator		Unit	B4	C1	C2	C3	C4	D
	CRU	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	0	0	0,00E+00	1,53E+00	0,00E+00	0,00E+00
	MER	kg	0	0	0,00E+00	1,55E+01	0,00E+00	0,00E+00
	EEE	MJ	0	0	0,00E+00	9,53E+00	0,00E+00	0,00E+00
	EET	MJ	0	0	0,00E+00	1,44E+02	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

\*Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$

\*INA Indicator Not Assessed

Biogenic Carbon Content		
Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	1,79E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>

## Additional requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, high voltage, hydro (kWh) - PL	ecoinvent 3.6	4,02	g CO <sub>2</sub> -eq/kWh

### Dangerous substances

The product contains no substances given by the REACH Candidate list.

### Indoor environment

Greenguard Gold

## Additional Environmental Information

### Key Environmental Indicators

Key environmental indicators	Unit	A1-A3	A4	A1-C4	A1-D
GWPTotal	kg CO <sub>2</sub> -eq	66,85	1,79	101,39	99,39
Total energy consumption	MJ	1091,28	28,18	1265,68	1156,82
Amount of recycled materials	%	44,86			

### Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	A4	A5	B2	B3
GWPIOBC	kg CO <sub>2</sub> -eq	7,11E+01	1,79E+00	7,85E-02	5,99E+00	2,69E-01

Indicator	Unit	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO <sub>2</sub> -eq	0	0	2,79E-01	1,78E+01	8,24E-02	-2,48E+00

GWPTotal: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

### Variants and Options

#### Key environmental indicators (A1-A3) for variants of this EPD

Variants	Weight (kg)	GWPTotal (kg CO <sub>2</sub> -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)
giroflex 353-4029 without accessories - Plastic base - Uph. seat (Camira/Xtreme), uph. back (Gabriel/Runner) - No Packaging	12,24	65,70	977,91	14,01
giroflex 353-4029 without accessories - Alu base - Uph. seat (Camira/Xtreme), uph. back (Gabriel/Runner) - No Packaging	12,73	54,70	828,60	30,58
giroflex 353-4529 without accessories - Plastic base - Uph. seat & back (Camira/Xtreme) - No Packaging	13,11	68,50	1023,58	15,37
giroflex 353-4529 without accessories - Alu base - Uph. seat & back (Camira/Xtreme) - No Packaging	13,60	57,50	874,27	30,82

#### Key environmental indicators (A1-A3) for options for this EPD

Options	Weight (kg)	GWPTotal (kg CO <sub>2</sub> -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)
giroflex 353-4029/4529 - Armrests Fixed	2,32	15,85	183,04	6,21
giroflex 353-4029/4529 - 2D Plastic Armrests set	2,08	16,14	188,46	6,93
giroflex 353-4029/4529 - 4D Plastic Armrests set	2,43	19,35	220,39	5,94
giroflex 353-4029/4529 - 4D ALU Armrests, Polish	2,83	14,02	167,60	36,97
giroflex 353-4029/4529 - 4D NPR Plastic Armrests	2,39	16,79	190,86	6,05
giroflex 353-4029/4529 - Coat Hanger	0,45	1,34	17,96	0,00
giroflex 353-4029/4529 - Seat 3D Move	0,44	2,22	32,41	8,76
giroflex 353-4029/4529 - Headrest Uph. (Camira/Xtreme)	0,95	6,11	60,52	25,68
giroflex 353-4029 - Headrest Mesh (Gabriel/Runner)	0,63	4,68	47,51	1,42
giroflex 353-4529 - Lumbar Support Depth Adjustable	0,14	0,82	10,80	0,13
giroflex 353-4029/4529 - Packaging 1 (fully assembled chair in foil bag)	0,32	0,98	14,88	0,00
giroflex 353-4029/4529 - Packaging 2 (fully assembled chair w/o headrest in box)	4,09	-1,87	95,09	94,85
giroflex 353-4029/4529 - Packaging 3 (fully assembled chair w/headrest in box)	4,51	-2,13	104,18	95,29
giroflex 353-4029/4529 - Packaging 4 (knock-down chair in box)	4,14	-2,57	92,02	98,75
giroflex 353-4029/4529 - Packaging 5 (semi knock-down chair in box)	3,87	-2,51	89,65	88,13

## Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.  
 ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.  
 EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.  
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.  
 ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.  
 Iversen et al., (2021) eEPD v2021.09 Background information for EPD generator tool system verification, LCA.no Report number: 07.21  
 Ruud et al., (2023) EPD generator for NPCR026 Part B for Furniture - Background information for EPD generator application and LCA data, LCA.no report number 01.23  
 NPCR Part A: Construction products and services. Ver. 2.0. March 2021, EPD-Norge.  
 NPCR 026 Part B for Furniture. Ver. 2.0 March 2022, EPD-Norge.

<p>Global Program Operator</p>	<p><b>Program operator and publisher</b>          The Norwegian EPD Foundation          Post Box 5250 Majorstuen, 0303 Oslo, Norway</p>	<p>Phone: +47 23 08 80 00          e-mail: <a href="mailto:post@epd-norge.no">post@epd-norge.no</a>          web: <a href="http://www.epd-norge.no">www.epd-norge.no</a></p>
	<p><b>Owner of the declaration:</b>          Flokk AS          Drammensveien 145,, 0277 Oslo</p>	<p>Phone: 0047 98 25 68 30          e-mail: <a href="mailto:atle.messel@flokke.com">atle.messel@flokke.com</a>          web: <a href="https://www.flokke.com">https://www.flokke.com</a></p>
	<p><b>Author of the Life Cycle Assessment</b>          LCA.no AS          Dokka 6B, 1671</p>	<p>Phone: +47 916 50 916          e-mail: <a href="mailto:post@lca.no">post@lca.no</a>          web: <a href="http://www.lca.no">www.lca.no</a></p>
	<p><b>Developer of EPD generator</b>          LCA.no AS          Dokka 6B,1671 Kråkerøy</p>	<p>Phone: +47 916 50 916          e-mail: <a href="mailto:post@lca.no">post@lca.no</a>          web: <a href="http://www.lca.no">www.lca.no</a></p>
	<p>ECO Platform          ECO Portal</p>	<p>web: <a href="http://www.eco-platform.org">www.eco-platform.org</a>          web: ECO Portal</p>