

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

HÅG Tribute



l'Iol:l:

Flokk AS
Product:

Owner of the declaration:

HÅG Tribute

Declared unit: 1 pcs

This declaration is based on Product Category Rules: CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 026:2022 Part B for Furniture



Program operator: The Norwegian EPD Foundation

Declaration number:

NEPD-5812-5097-EN

Registration number:

NEPD-5812-5097-EN

Issue date: 16.01.2024

Valid to: 16.01.2029

EPD Software: LCA.no EPD generator ID: 166544

The Norwegian EPD Foundation

l'lol:l:

General information

Product

HÅG Tribute

Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway The Norwegian EPD Foundation Phone: +47 23 08 80 00 web: post@epd-norge.no

Declaration number:

NEPD-5812-5097-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 026:2022 Part B for Furniture

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs HÅG Tribute

Declared unit (cradle to gate) with option:

A1-A3,A4,A5,B2,B3,B4,C1,C2,C3,C4,D

Functional unit:

1 pcs HÅG Tribute 9031 w/ headrest, including packaging, excluding armrests.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Owner of the declaration:

Flokk AS Contact person: Atle Thiis-Messel Phone: 0047 98 25 68 30 e-mail: atle.messel@flokk.com

Manufacturer:

Flokk AS Drammensveien 145, 0277 Oslo, Norway

Place of production:

Flokk - Røros Sundveien N-7374 Røros, Norway

Management system:

ISO 14001, ISO 9001, ISO 50001(Norway, Sweden

Organisation no:

No 928 902 749

Issue date: 16.01.2024

Valid to: 16.01.2029

Year of study:

2023

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Kenneth Dam Lindegaard Knudsen

Reviewer of company-specific input data and EPD: Atle Thiis-Messel

Approved:

Håkon Hauan, CEO EPD-Norge

Product

Product description:

The HÅG Tribute family of chairs seamlessly blends unbeatable comfort with exclusive design. Crafted with precision in Røros, Norway, each chair reflects HÅG's commitment to lasting quality and sustainable craftsmanship. Designed in collaboration with Svein Asbjørnsen, the chairs feature a unique S-curved back, reducing tension in the upper body.

Boasting HÅG inBalance[®] technology, the chair provides a smooth tilt function that responds to your every move. The active upper back and headrest offer ideal support during recline, while the HÅG TiltDown[™] armrests, available with black leather tops, enhance freedom of movement.

Whether utilized as a luxury task or meeting chair, the HÅG Tribute combines style and functionality. Crafted by skilled technicians, it is the epitome of an uncompromisingly comfortable executive chair. The fully integrated lumbar support, easily personalized with a sophisticated wheel, adds to the tailored sitting experience.

With its timeless design, environmental consciousness, and HÅG inBalance® technology, the HÅG Tribute family commands attention in any setting, going beyond mere furniture to enhance overall well-being.

Product specification

The model studied in this declaration is the HÅG Tribute 9031, including packaging & headrest. The model declared does not include armrests of either type.

The key environmental indicators for the other models of the family, and applicable options of the product collection are presented in a table on page 12 of this declaration.

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Aluminium	5,62	24,10	5,62	100,00
Metal - Steel	6,83	29,33	0,70	10,30
Metal - Steel low alloy	0,01	0,03	0,01	100,00
Metal - Zinc	0,50	2,15	0,00	0,00
Others	0,01	0,03	0,00	1,24
Plastic - Nylon (PA)	0,66	2,85	0,08	12,16
Plastic - Polyamide	0,07	0,32	0,00	0,00
Plastic - Polyethylene (HDPE)	0,06	0,27	0,00	0,00
Plastic - Polyoxymethylene (POM)	0,38	1,62	0,00	0,00
Plastic - Polypropylene (PP)	5,13	22,03	2,96	57,62
Plastic - Polystyrene expandable (EPS)	0,43	1,85	0,00	0,00
Plastic - Polyurethane (PUR)	2,03	8,71	0,00	0,00
Powder coating	0,33	1,40	0,00	0,00
Reinforcement	0,63	2,69	0,00	0,00
Rubber, synthetic	0,11	0,49	0,00	0,00
Textile - Felt	0,00	0,01	0,00	44,44
Textile - Polyester (PE)	0,50	2,12	0,49	97,98
Total	23,30		9,85	
Packaging	kg	%	Recycled share in	Recycled share in

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	1,44	31,13	0,00	0,00
Packaging - Paper	0,03	0,55	0,01	34,31
Packaging - Plastic	0,26	5,71	0,00	0,00
Recycled cardboard	2,90	62,61	2,90	100,00
Total incl. packaging	27,93		12,76	

Technical data:

Total weight: 22,87 kg (packaging excluded) Total weight: 27,93 kg (packaging included)

Market:

Worldwide.

A4 stage based on shipping scenario from factory in Røros, Norway, to Copenhagen, Denmark. See table on page 6 for further detail.

Reference service life, product

15 years

Reference service life, building

LCA: Calculation rules

Declared unit: 1 pcs HÅG Tribute

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

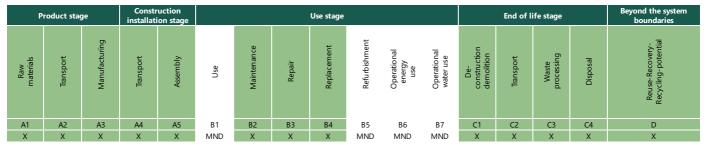
Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

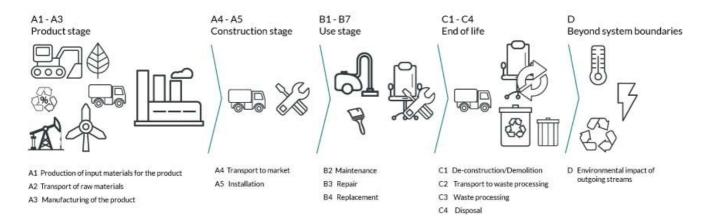
Materials	Source	Data quality	Year
Metal - Aluminium	ecoinvent 3.6	database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Metal - Steel low alloy	ecoinvent 3.6	Database	2019
Metal - Zinc	ecoinvent 3.6	Database	2019
Others	ecoinvent 3.6	Database	2019
Packaging - Paper	ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Plastic - Nylon (PA)	ecoinvent 3.6	Database	2019
Plastic - Polyethylene (HDPE)	ecoinvent 3.6	Database	2019
Plastic - Polyoxymethylene (POM)	ecoinvent 3.6	Database	2019
Plastic - Polypropylene (PP)	ecoinvent 3.6	Database	2019
Plastic - Polystyrene expandable (EPS)	ecoinvent 3.6	Database	2019
Plastic - Polyurethane (PUR)	ecoinvent 3.6	Database	2019
Powder coating	Ecoinvent 3.6	Database	2019
Reinforcement	ecoinvent 3.6	Database	2019
Rubber, synthetic	ecoinvent 3.6	Database	2019
Textile - Felt	ecoinvent 3.6	Database	2019
Textile - Polyester (PE)	ecoinvent 3.6	Database	2019
Packaging - Cardboard	Modified ecoinvent 3.6	Database	2019
Plastic - Nylon (PA)	Modified ecoinvent 3.6	Database	2019
Plastic - Polyamide	Modified ecoinvent 3.6	Database	2019
Plastic - Polypropylene (PP)	Modified ecoinvent 3.6	Database	2019
Recycled cardboard	Modified ecoinvent 3.6	Database	2019
Textile - Felt	Modified ecoinvent 3.6	Database	2019
Textile - Polyester (PE)	Modified ecoinvent 3.6	Database	2019
Metal - Steel	SSAB	EPD (EN15804A1) + company dataset (EN15804A2)	2020

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System boundaries (X=included, MND=module not declared, MNR=module not relevant)



System boundary:



Additional technical information:

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LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 6 (km)	53,3 %	1000	0,023	l/tkm	23,00
Assembly (A5)	Unit	Value			
Waste, packaging, cardboard, 100 % recycled, to average treatment (kg)	kg	2,90			
Waste, packaging, corrugated board box, 0 % recycled, to average treatment (kg)	kg	1,44			
Waste, packaging, paper printed, to average treatment (kg)	kg	0,03			
Waste, packaging, plastic film (LDPE), to average treatment - A5 (kg)	kg	0,26			
Maintenance (B2)	Unit	Value			
Electricity, Nordic (kWh)	kWh/DU	0,81			
Water, tap water (m3)	m3/DU	11,70			
Repair (B3)	Unit	Value			
Electricity, Nordic (kWh)	kWh/DU	0,55			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	100	0,043	l/tkm	4,30
Waste processing (C3)	Unit	Value			
Waste treatment per kg Expanded Polystyrene (EPS), incineration - C3 (kg)	kg	0,43			
Waste treatment per kg Non-hazardous waste, incineration with fly ash extraction - C3 (kg)	kg	1,54			
Waste treatment per kg Plastics, Mixture, municipal incineration with fly ash extraction (kg)	kg	0,58			
Waste treatment per kg Polyethylene, PE, incineration with fly ash extraction - C3 (kg)	kg	0,06			
Waste treatment per kg Polyoxymethylene (POM), incineration with fly ash extraction (kg) - CH - C3	kg	0,38			
Waste treatment per kg Polypropylene (PP), incineration with fly ash extraction - C3 (kg)	kg	5,13			
Waste treatment per kg Polyurethane (PU), incineration (kg)	kg	2,03			
Waste treatment per kg Rubber, municipal incineration with fly ash extraction (kg)	kg	0,11			
Waste treatment per kg Scrap aluminium, incineration with fly ash extraction (kg)	kg	5,62			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	6,84			
Waste treatment per kg Textile, incineration with fly ash extraction (kg)	kg	0,57			
Waste, materials to recycling (kg)	kg	2.90			

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Disposal (C4)	Unit	Value		
Landfilling of ashes and residues from incineration of Scrap aluminium (kg)	kg	5,03		
Landfilling of ashes and residues from incineration of Scrap steel (kg)	kg	4,52		
Landfilling of ashes from incineration of expanded polystyrene (EPS), process per kg ashes and residues - C4 (kg)	kg	0,02		
Landfilling of ashes from incineration of Non- hazardous waste, process per kg ashes and residues - C4 (kg)	kg	0,36		
Landfilling of ashes from incineration of Plastics, Mixture, municipal incineration with fly ash extraction, process per kg ashes and residues - C4 (kg)	kg	0,02		
Landfilling of ashes from incineration of Polyethylene, PE, process per kg ashes and residues - C4 (kg)	kg	0,00		
Landfilling of ashes from incineration of Polyoxymethylene (POM), process per kg ashes and residues (kg) - CH - C4	kg	0,01		
andfilling of ashes from incineration of Polypropylene, PP, process per kg ashes and residues - C4 (kg)	kg	0,15		
andfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)	kg	0,08		
andfilling of ashes from incineration of Rubber, process per kg ashes and residues - C4 (kg)	kg	0,01		
Landfilling of ashes from incineration of Textile, soiled, process per kg ashes and residues (kg)	kg	0,03		

Benefits and loads beyond the system boundaries (D)	Unit	Value		
Substitution of electricity, in Norway (MJ)	MJ	14,86		
Substitution of primary aluminium with net scrap (kg)	kg	0,00		
Substitution of primary steel with net scrap (kg)	kg	1,99		
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	224,83		

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact								
	Indicator	Unit		A1-A3	A4	A5	B2	B3
P	GWP-total	kg CO ₂	-eq	6,57E+01	2,43E+00	7,50E+00	4,16E+00	8,01E-02
P	GWP-fossil	kg CO ₂	-eq	7,25E+01	2,43E+00	9,15E-02	4,12E+00	7,47E-02
P	GWP-biogenic	kg CO ₂	-eq	-6,85E+00	1,04E-03	7,41E+00	2,72E-02	1,36E-03
P	GWP-luluc	kg CO ₂	-eq	7,10E-02	7,41E-04	2,50E-05	1,26E-02	4,09E-03
Ò	ODP	kg CFC11	-eq	4,13E-06	5,87E-07	1,62E-08	3,67E-07	8,08E-09
(Fr	AP	mol H+	-eq	3,46E-01	7,83E-03	3,60E-04	2,39E-02	3,44E-04
	EP-FreshWater	kg P -e	eq	3,21E-03	1,94E-05	6,23E-07	3,28E-04	4,94E-06
	EP-Marine	kg N -e	p	7,06E-02	1,72E-03	1,34E-04	3,79E-03	5,44E-05
	EP-Terrestial	mol N -	eq	7,23E-01	1,91E-02	1,29E-03	4,43E-02	7,31E-04
	РОСР	kg NMVO	C -eq	2,40E-01	7,51E-03	3,75E-04	1,38E-02	1,71E-04
s D	ADP-minerals&metals ¹	kg Sb -	eq	6,27E-02	4,33E-05	1,83E-06	1,14E-04	1,16E-06
B	ADP-fossil ¹	MJ		1,16E+03	3,95E+01	1,07E+00	7,15E+01	2,02E+00
%	WDP ¹	m ³		5,51E+03	3,03E+01	1,56E+00	1,46E+03	1,56E+02
	Indicator	Unit	B4	C1	C2	C3	C4	D
P	GWP-total	kg CO ₂ -eq	0	0	4,57E-01	2,71E+01	4 945 94	
En		5 2 ,			.,572 01	2,112+01	1,21E-01	-3,54E+00
P	GWP-fossil	kg CO ₂ -eq	0	0	4,56E-01	2,63E+01	1,21E-01 1,21E-01	-3,54E+00 -3,49E+00
Ŷ	GWP-fossil GWP-biogenic	· · · ·	0 0					
		kg CO ₂ -eq		0	4,56E-01	2,63E+01	1,21E-01	-3,49E+00
P	GWP-biogenic	kg CO ₂ -eq	0	0 0	4,56E-01 1,89E-04	2,63E+01 8,37E-01	1,21E-01 9,03E-05	-3,49E+00 -3,90E-03
P	GWP-biogenic GWP-luluc	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq	0 0	0 0 0	4,56E-01 1,89E-04 1,62E-04	2,63E+01 8,37E-01 1,36E-04	1,21E-01 9,03E-05 3,45E-05	-3,49E+00 -3,90E-03 -4,59E-02
P P Ö	GWP-biogenic GWP-luluc ODP	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq	0 0 0	0 0 0 0	4,56E-01 1,89E-04 1,62E-04 1,03E-07	2,63E+01 8,37E-01 1,36E-04 7,41E-08	1,21E-01 9,03E-05 3,45E-05 3,47E-08	-3,49E+00 -3,90E-03 -4,59E-02 -9,50E-02
	GWP-biogenic GWP-luluc ODP AP	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq	0 0 0 0	0 0 0 0 0	4,56E-01 1,89E-04 1,62E-04 1,03E-07 1,31E-03	2,63E+01 8,37E-01 1,36E-04 7,41E-08 8,43E-03	1,21E-01 9,03E-05 3,45E-05 3,47E-08 8,07E-04	-3,49E+00 -3,90E-03 -4,59E-02 -9,50E-02 -2,16E-02
	GWP-biogenic GWP-luluc ODP AP EP-FreshWater	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq	0 0 0 0 0	0 0 0 0 0 0	4,56E-01 1,89E-04 1,62E-04 1,03E-07 1,31E-03 3,64E-06	2,63E+01 8,37E-01 1,36E-04 7,41E-08 8,43E-03 7,53E-06	1,21E-01 9,03E-05 3,45E-05 3,47E-08 8,07E-04 1,25E-06	-3,49E+00 -3,90E-03 -4,59E-02 -9,50E-02 -2,16E-02 -2,51E-04
	GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq	0 0 0 0 0 0	0 0 0 0 0 0 0	4,56E-01 1,89E-04 1,62E-04 1,03E-07 1,31E-03 3,64E-06 2,59E-04	2,63E+01 8,37E-01 1,36E-04 7,41E-08 8,43E-03 7,53E-06 4,34E-03	1,21E-01 9,03E-05 3,45E-05 3,47E-08 8,07E-04 1,25E-06 2,86E-04	-3,49E+00 -3,90E-03 -4,59E-02 -9,50E-02 -2,16E-02 -2,51E-04 -5,76E-03
	GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0	4,56E-01 1,89E-04 1,62E-04 1,03E-07 1,31E-03 3,64E-06 2,59E-04 2,90E-03	2,63E+01 8,37E-01 1,36E-04 7,41E-08 8,43E-03 7,53E-06 4,34E-03 4,33E-02	1,21E-01 9,03E-05 3,45E-05 3,47E-08 8,07E-04 1,25E-06 2,86E-04 3,16E-03	-3,49E+00 -3,90E-03 -4,59E-02 -9,50E-02 -2,16E-02 -2,51E-04 -5,76E-03 -6,10E-02
	GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial POCP	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq kg NMVOC -eq	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	4,56E-01 1,89E-04 1,62E-04 1,03E-07 1,31E-03 3,64E-06 2,59E-04 2,90E-03 1,11E-03	2,63E+01 8,37E-01 1,36E-04 7,41E-08 8,43E-03 7,53E-06 4,34E-03 4,33E-02 1,04E-02	1,21E-01 9,03E-05 3,45E-05 3,47E-08 8,07E-04 1,25E-06 2,86E-04 3,16E-03 9,09E-04	-3,49E+00 -3,90E-03 -4,59E-02 -9,50E-02 -2,16E-02 -2,51E-04 -5,76E-03 -6,10E-02 -2,14E-02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional er	Additional environmental impact indicators							
	Indicator	Unit		A1-A3	A4	A5	B2	B3
	PM	Disease incidence	Disease incidence		2,23E-07	5,40E-09	1,99E-07	1,83E-09
()~() B	IRP ²	kgBq U235 -eq		3,08E+00	1,73E-01	4,62E-03	5,42E-01	4,60E-02
	ETP-fw ¹	CTUe		1,96E+03	2,89E+01	1,40E+00	7,79E+01	2,53E+00
464 * ****	HTP-c ¹	CTUh		1,13E-07	0,00E+00	4,00E-11	1,12E-08	5,90E-11
4 <u>6</u>	HTP-nc ¹	CTUh		1,44E-06	2,79E-08	1,73E-09	2,49E-07	1,55E-09
	SQP ¹	dimensionless	dimensionless		4,53E+01	8,13E-01	2,14E+01	1,52E+00
h	ndicator	Unit	B4	C1	C2	C3	C4	D
	PM	Disease incidence	0	0	2,79E-08	5,01E-08	1,45E-08	-8,32E-07
	IRP ²	kgBq U235 -eq	0	0	3,01E-02	9,98E-03	1,04E-02	-1,11E-01
	ETP-fw ¹	CTUe	0	0	5,11E+00	6,10E+01	1,69E+00	-2,23E+02
	HTP-c ¹	CTUh	0	0	0,00E+00	1,54E-09	5,70E-11	-1,24E-08
48 E	HTP-nc ¹	CTUh	0	0	5,59E-09	4,44E-08	1,82E-09	1,32E-07
	SQP ¹	dimensionless	0	0	4,82E+00	6,93E-01	5,66E+00	-1,26E+02

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use								
	Indicator		Unit	A1-A3	A4	A5	B2	B3
i di seconda di second	PERE		MJ	2,02E+02	4,97E-01	1,84E-02	1,22E+01	1,98E+00
E	PERM		MJ	4,71E+01	0,00E+00	-4,03E+01	0,00E+00	0,00E+00
್ಷ	PERT		MJ	2,50E+02	4,97E-01	-4,02E+01	1,22E+01	1,98E+00
B	PENRE		MJ	9,33E+02	3,95E+01	1,07E+00	7,16E+01	2,05E+00
Ac	PENRM		MJ	3,11E+02	0,00E+00	-1,12E+01	0,00E+00	0,00E+00
IA	PENRT		MJ	1,24E+03	3,95E+01	-1,01E+01	7,16E+01	2,05E+00
	SM		kg	1,28E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	RSF		MJ	2,15E+00	1,74E-02	5,97E-04	7,76E-01	2,00E-02
Ū.	NRSF	MJ		1,74E+00	5,83E-02	2,37E-03	7,36E-01	0,00E+00
%	FW		m ³		4,50E-03	5,12E-04	1,18E+01	9,03E-03
	ndicator	Unit	B4	C1	C2	C3	C4	D
i di seconda di second	PERE	MJ	0	0	9,87E-02	1,96E-01	5,27E-02	-1,17E+02
æ	PERM	MJ	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
°F2	PERT	MJ	0	0	9,87E-02	1,95E-01	5,27E-02	-1,17E+02
B	PENRE	MJ	0	0	6,90E+00	5,03E+00	2,58E+00	-3,71E+01
<u>Å</u> n	PENRM	MJ	0	0	0,00E+00	-3,00E+02	0,00E+00	0,00E+00
IA	PENRT	MJ	0	0	6,90E+00	-2,95E+02	2,58E+00	-3,71E+01
IAA								
	SM	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
		kg MJ	0	0 0	0,00E+00 3,53E-03	0,00E+00 4,73E-03	0,00E+00 1,38E-03	0,00E+00 5,89E-02
	SM							

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources; SM = Use of secondary materials; PERT = Total use of non renewable primary energy resources; SM = Use of secondary materials; REF = Use of renewable primary energy resources; SM = Use of secondary fuels; REF = Use of renewable primary energy resources; SM = Use of secondary fuels; REF = Use of renewable primary energy resources; SM = Use of non-renewable primary energy resources; SM = Use of secondary fuels; REF = Use of renewable primary energy resources; SM = Use of non-renewable primary energy resources; SM = Use of secondary fuels; REF = Use of renewable primary energy resources; SM = Use of non-renewable primary energy resources; SM = Use of secondary fuels; REF = Use of renewable primary energy resources; SM = Use of non-renewable primary energy resources; SM = Use of secondary fuels; REF = Use of renewable primary energy resources; SM = Use of non-renewable primary energy resources; SM = Use of secondary fuels; REF = Use of non-renewable primary energy resources; SM = Use of non-renewable primary energy ener

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

End of life - Waste									
	Indicator		Unit		A1-A3	A4	A5	B2	B3
à	HWD	kg		9,83E-01	2,16E-03	0,00E+00	1,32E-02	1,89E-04	
Ū	NHWD	kg		1,44E+01	3,43E+00	4,63E+00	8,51E-01	1,25E-02	
æ	RWD		kg		4,11E-03	2,70E-04	0,00E+00	4,33E-04	2,11E-05
In	dicator		Unit	B4	C1	C2	C3	C4	D
à	HWD		kg	0	0	3,56E-04	0,00E+00	1,01E+01	-1,23E-02
Ū	NHWD		kg	0	0	3,35E-01	1,54E+00	2,55E-01	-1,34E+00
8	RWD		kg	0	0	4,70E-05	0,00E+00	1,63E-05	-9,16E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

End of life - Output flow	nd of life - Output flow							
Indic	ator	U	Unit		A4	A5	B2	B3
ØÞ	CRU		kg		0,00E+00	0,00E+00	0,00E+00	0,00E+00
\$\$D	MFR	kg		3,00E+00	0,00E+00	4,20E+00	0,00E+00	0,00E+00
DF	MER		kg		0,00E+00	1,80E-03	0,00E+00	0,00E+00
50	EEE	I	MJ		0,00E+00	2,50E-01	0,00E+00	0,00E+00
DI	EET	l l	MJ		0,00E+00	3,78E+00	0,00E+00	0,00E+00
Indicator		Unit	B4	C1	C2	C3	C4	D
\otimes	CRU	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
3	MFR	kg	0	0	0,00E+00	2,90E+00	0,00E+00	0,00E+00
Þ₽	MER	kg	0	0	0,00E+00	2,33E+01	0,00E+00	0,00E+00
۶D	EEE	MJ	0	0	0,00E+00	1,42E+01	0,00E+00	0,00E+00
	EET	MJ	0	0	0,00E+00	2,15E+02	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

Biogenic Carbon Content

Indicator	Unit	At the factory gate					
Biogenic carbon content in product	kg C	0,00E+00					
Biogenic carbon content in accompanying packaging	kg C	2,02E+00					

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, Norway, high voltage, hydro power (kWh)	ecoinvent 3.6	6,29	g CO2-eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

GREENGUARD Gold certified.

Additional Environmental Information

Key Environmental Indicators

Key environmental indicators	Unit	A1-A3	A4	A1-C4	A1-D
GWPtotal	kg CO ₂ -eq	65,71	2,43	107,58	104,04
Total energy consumption	MJ	1138,99	40,09	1284,54	1126,39
Amount of recycled materials	%	45,67			

Additional environmental impact indicators required in NPCR Part A for construction products							
Indicator	Unit		A1-A3	A4	A5	B2	B3
GWPIOBC	kg CO ₂ -eq	kg CO ₂ -eq		2,43E+00	9,16E-02	4,20E+00	1,09E-01
Indicator	Unit	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	0	0	4,57E-01	2,55E+01	1,28E-01	-4,61E+00

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Variants and Options

Key environmental indicators (A1-A3) for variants of this EPD				
Variants	Weight (kg)	GWPtotal (kg CO ₂ -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)
HÅG Tribute 9021 - Upholstered seat & back (Cura/Gabriel) w/o armrests - No packaging	21,76	61,53	934,46	42,88
HÅG Tribute 9031 - Upholstered seat & back (Cura/Gabriel) including headrest, w/o armrests - No packaging	22,87	65,81	986,94	43,08
HÅG Tribute 9073 Meeting - Upholstered seat & back (Cura/Gabriel) w/o options - No packaging	20,65	59,45	902,83	41,66

Key environmental indicators (A1-A3) for options for this EPD					
Options	Weight (kg)	GWPtotal (kg CO ₂ - eq)	Total energy consumption (MJ)	Amount of recycled materials (%)	
HÅG Executive Basic/Meeting armrests (height & width adjustment)	3,83	20,15	202,23	56,81	
HÅG TiltDown armrests (tilt, height & width adjustment)	5,32	18,60	271,32	58,00	
Packaging 1 (Large box, fully assembled - used in declared unit)	5,06	-0, 10	152,04	57,46	

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C and narway	Program operator and publisher	Phone: +47 23 08 80 00
C epd-norway	The Norwegian EPD Foundation	e-mail: post@epd-norge.no
Global Program Operator	Post Box 5250 Majorstuen, 0303 Oslo, Norway	web: www.epd-norge.no
	Owner of the declaration:	Phone: 0047 98 25 68 30
l'Iol:l:	Flokk AS	e-mail: atle.messel@flokk.com
	Drammensveien 145,, 0277 Oslo	web: https://www.flokk.com
\bigcirc	Author of the Life Cycle Assessment	Phone: +47 916 50 916
(LCA)	LCA.no AS	e-mail: post@lca.no
no	Dokka 6B, 1671	web: www.lca.no
\bigcirc	Developer of EPD generator	Phone: +47 916 50 916
(LCA)	LCA.no AS	e-mail: post@lca.no
no	Dokka 6B,1671 Kråkerøy	web: www.lca.no
ECO PLATFORM	ECO Platform	web: www.eco-platform.org
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