



Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

OFFECCT Circulus



OFFECCT



Owner of the declaration:

Flokk AS

Product:

OFFECCT Circulus

Declared unit:

1 pcs

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core

NPCR 026:2022 Part B for Furniture

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-11269-11212

Registration number: NEPD-11269-11212

Issue date:

02.06.2025

Valid to:

02.06.2030

EPD software:

LCAno EPD generator ID: 1022918

The Norwegian EPD Foundation



General information

Product

OFFECCT Circulus

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

Declaration number:

NEPD-11269-11212

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 026:2022 Part B for Furniture

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs OFFECCT Circulus

Declared unit (cradle to gate) with option:

A1-A3, A4, A5, B2, B3, B4, C1, C2, C3, C4, D

Functional unit:

OFFECCT Circulus 2-seater sofa with a high backrest, upholstered in Xtreme fabric from Camira, including packaging.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Owner of the declaration:

Flokk AS
Contact person: Atle Thiis-Messel
Phone: 0047 98 25 68 30
e-mail: atle.messel@flokk.com

Manufacturer:

Flokk AS Drammensveien 145, 0277 Oslo, Norway

Place of production:

Flokk - Turek ul. Górnicza 8 62-700 Turek, Poland

Management system:

ISO 14001, ISO 9001.

Organisation no:

No 928 902 749

Issue date:

02.06.2025

Valid to:

02.06.2030

Year of study:

2024

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Damian Bakowski

Reviewer of company-specific input data and EPD: Damian Piterek

Approved:

Håkon Hauan, CEO EPD-Norge



Product

Product description:

Circulus, Latin for circle, plays on the very essence of the new sofa. It combines one of the core design elements with the ambition to design and manufacture an innovative sofa system with circularity in mind. Unlimited in every sense: colours, comfort, adaptability, and durability, and above all, recyclability. It's simply made for endless life and possibilities.

Product specification

The model analyzed in detail in this declaration is the OFFECCT Circulus 2-seater sofa with a high backrest, upholstered in Xtreme fabric from Camira, including packaging. Key environmental indicators for other models and options of the OFFECCT Circulus are presented in tables on pages 12–13 of this declaration.

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Aluminium	23,59	48,97	9,24	39,17
Metal - Brass	0,018	0,037	0,0031	17,71
Metal - Steel	16,32	33,89	3,20	19,64
Plastic - Polyamide	0,080	0,16	0,00	0,00
Plastic - Polypropylene (PP)	0,53	1,11	0,00	0,00
Plastic - Polyurethane (PUR)	3,50	7,26	0,00	0,00
Powder coating	1,082	2,24	0,00	0,00
Textile - Felt	0,020	0,041	0,00	0,00
Textile - Polyester	2,79	5,80	2,15	77,18
Wood - Medium Density Fibreboard (MDF)	0,21	0,44	0,00	0,00
Total	48,17	100,00	14,61	

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	3,86	39,05	0,00	0,00
Packaging - Paper	0,03	0,26	0,01	34,31
Packaging - Plastic	0,41	4,09	0,00	0,00
Packaging - Plastic straps	0,04	0,41	0,00	0,00
Recycled cardboard	5,56	56,19	5,56	100,00
Total incl. packaging	58,07	100,00	20,18	

Technical data:

The Circulus sofa system offers virtually unlimited possibilities to easily configure and tailor a sofa for any environment. You can play around with one, two and three seat combinations anyway you like, add high and low back rests, place in a row or with facing seats. Then add 74 frame colours and a multitude of fabrics and upholstery colours of your choice. You can do the math. The only limit is your imagination.

Market:

Worldwide

Reference service life, product

15 years (warranty 5 years)

Reference service life, building

LCA: Calculation rules

Declared unit:

1 pcs OFFECCT Circulus

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:



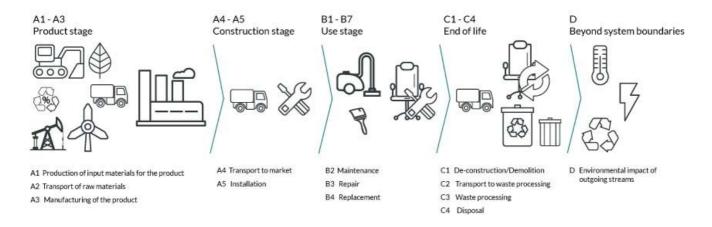
Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Metal - Aluminium	ecoinvent 3.6	database	2019
Metal - Brass	ecoinvent 3.6	Database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Metal - Steel	Modified ecoinvent 3.6	Database	2019
Packaging - Cardboard	Modified ecoinvent 3.6	Database	2019
Packaging - Paper	ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Plastic straps	ecoinvent 3.6	Database	2019
Plastic - Polyamide	Modified ecoinvent 3.6	Database	2019
Plastic - Polypropylene (PP)	ecoinvent 3.6	Database	2019
Plastic - Polyurethane (PUR)	ecoinvent 3.6	Database	2019
Powder coating	ecoinvent 3.6	Database	2019
Recycled cardboard	Modified ecoinvent 3.6	Database	2019
Textile - Felt	Modified ecoinvent 3.6	Database	2019
Textile - Polyester	ecoinvent 3.6	Database	2019
Textile - Polyester	Modified ecoinvent 3.6	Database	2019
Wood - Medium Density Fibreboard (MDF)	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Р	roduct stag	ge		uction on stage				Use stage					End of life stage			Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Χ	Χ	Χ	Χ	Χ	MND	X	Χ	Χ	MND	MND	MND	Χ	Χ	X	Χ	X

System boundary:



Additional technical information:



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 5 (km)	53,3 %	1000	0,023	l/tkm	23,00
Assembly (A5)	Unit	Value			
Waste, packaging, cardboard, 100 % recycled, to average treatment (kg)	kg	7,84			
Waste, packaging, plastic film (LDPE), to average treatment - A5 (kg)	kg	0,42			
Waste, packaging, corrugated board box, 0 % recycled, to average treatment (kg)	kg	3,86			
Waste, packaging, plastic tape, to average treatment (kg)	kg	0,0050			
Waste, packaging, PET straps, to average treatment - A5 (kg)	kg	0,040			
Waste, packaging, paper printed, to average treatment (kg)	kg	0,026			
Maintenance (B2)	Unit	Value			
Water, tap water (m3)	m3/DU	0,78			
Electricity, European average (kWh)	kWh/DU	10,53			
Electricity, World average (kWh)	kWh/DU	1,17			
Repair (B3)	Unit	Value			
Electricity, European average (kWh)	kWh/DU	0,49			
Electricity, World average (kWh)	kWh/DU	0,055			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 5 (km)	36,7 %	85	0,044	l/tkm	3,74
Waste processing (C3)	Unit	Value			
Waste, materials to recycling (kg)	kg	7,99			
Waste treatment per kg Scrap aluminium, incineration with fly ash extraction (kg)	kg	23,59			
Waste treatment per kg Non-hazardous waste, incineration with fly ash extraction - C3 (kg)	kg	1,082			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	16,32			
Waste treatment per kg Polyurethane (PU), incineration (kg)	kg	3,50			
Waste treatment per kg Textile, incineration with fly ash extraction (kg)	kg	2,89			
Waste treatment per kg Polypropylene (PP), incineration with fly ash extraction - C3 (kg)	kg	0,53			
Waste treatment per kg Scrap copper, incineration with fly ash extraction (kg)	kg	0,018			
Waste treatment per kg Wood, incineration with fly ash extraction (kg)	kg	0,21			
Disposal (C4)	Unit	Value			
Landfilling of ashes and residues from incineration of Scrap aluminium (kg)	kg	21,14			
Landfilling of ashes from incineration of Non- hazardous waste, process per kg ashes and residues - C4 (kg)	kg	0,25			
Landfilling of ashes and residues from incineration of Scrap steel (kg)	kg	10,78			
Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)	kg	0,13			
Landfilling of ashes from incineration of Textile, soiled, process per kg ashes and residues (kg)	kg	0,14			
Landfilling of ashes from incineration of Polypropylene, PP, process per kg ashes and residues - C4 (kg)	kg	0,016			
Landfilling of ashes and residues from incineration of Scrap copper (kg)	kg	0,016			
Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)	kg	0,0024			



Benefits and loads beyond the system boundaries (D)	Unit	Value		
Substitution of primary aluminium with net scrap (kg)	kg	1,48		
Substitution of electricity, in Norway (MJ)	MJ	9,21		
Substitution of thermal energy, district heating, in Norway (MJ)	МЈ	139,42		
Substitution of primary steel with net scrap (kg)	kg	4,44		
Substitution of primary Brass with net scrap (kg)	kg	0,0015		



LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environme	ental impact							
	Indicator		Jnit	A1-A3	A4	A5	B2	В3
	GWP-total	kg	CO ₂ -eq	2,05E+02	5,28E+00	2,02E+01	5,67E+00	2,54E-01
	GWP-fossil	kg (kg CO ₂ -eq		5,28E+00	2,27E-01	5,62E+00	2,52E-01
	GWP-biogenic	kg	CO ₂ -eq	-1,41E+01	2,17E-03	1,99E+01	3,61E-02	1,62E-03
	GWP-luluc	kg (CO ₂ -eq	2,57E+00	1,54E-03	6,56E-05	1,27E-02	5,74E-04
Ö	ODP	kg C	-C11 -eq	2,32E-05	1,22E-06	4,23E-08	4,39E-07	1,95E-08
CF .	АР	mo	H+ -eq	1,35E+00	2,22E-02	9,45E-04	3,22E-02	1,44E-03
**	EP-FreshWater	kg	P -eq	1,28E-02	4,02E-05	1,63E-06	5,47E-04	2,47E-05
**	EP-Marine	kg	N -eq	2,06E-01	6,67E-03	3,39E-04	4,31E-03	1,91E-04
**	EP-Terrestial	mo	l N -eq	2,18E+00	7,38E-02	3,38E-03	5,22E-02	2,32E-03
	POCP	kg Ni	1VOC -eq	7,77E-01	2,37E-02	9,79E-04	1,35E-02	5,94E-04
	ADP-minerals&metals ¹	kg	Sb-eq	2,72E-02	9,01E-05	4,82E-06	4,34E-05	1,69E-06
	ADP-fossil ¹		МЈ	3,27E+03	8,21E+01	2,81E+00	1,08E+02	4,87E+00
<u>%</u>	WDP ¹		m ³	6,38E+04	6,30E+01	3,91E+00	1,51E+03	6,70E+01
	Indicator	Unit	B4	C1	C2	63		_
	THE STATE OF THE S	Unit	D4	C1	C2	C3	C4	D
	GWP-total	kg CO ₂ -eq	0	0	8,23E-01	1,82E+01	3,56E-01	-1,93E+01
	GWP-total	kg CO ₂ -eq	0	0	8,23E-01	1,82E+01	3,56E-01	-1,93E+01
	GWP-total GWP-fossil	kg CO ₂ -eq	0	0	8,23E-01 8,23E-01	1,82E+01 1,36E+01	3,56E-01	-1,93E+01 -1,89E+01
	GWP-total GWP-fossil GWP-biogenic	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq	0 0 0	0 0	8,23E-01 8,23E-01 3,35E-04	1,82E+01 1,36E+01 4,61E+00	3,56E-01 3,56E-01 2,85E-04	-1,93E+01 -1,89E+01 -6,52E-02
	GWP-total GWP-fossil GWP-biogenic GWP-luluc	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq	0 0 0 0	0 0 0	8,23E-01 8,23E-01 3,35E-04 2,88E-04	1,82E+01 1,36E+01 4,61E+00 1,60E-04	3,56E-01 3,56E-01 2,85E-04 1,08E-04	-1,93E+01 -1,89E+01 -6,52E-02 -2,81E-01
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP	kg CO ₂ -eq	0 0 0 0	0 0 0 0	8,23E-01 8,23E-01 3,35E-04 2,88E-04 1,88E-07	1,82E+01 1,36E+01 4,61E+00 1,60E-04 9,17E-08	3,56E-01 3,56E-01 2,85E-04 1,08E-04 1,11E-07	-1,93E+01 -1,89E+01 -6,52E-02 -2,81E-01 -5,89E-02
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq	0 0 0 0 0	0 0 0 0 0	8,23E-01 8,23E-01 3,35E-04 2,88E-04 1,88E-07 3,36E-03	1,82E+01 1,36E+01 4,61E+00 1,60E-04 9,17E-08 1,21E-02	3,56E-01 3,56E-01 2,85E-04 1,08E-04 1,11E-07 2,53E-03	-1,93E+01 -1,89E+01 -6,52E-02 -2,81E-01 -5,89E-02 -1,21E-01
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq	0 0 0 0 0 0	0 0 0 0 0 0	8,23E-01 8,23E-01 3,35E-04 2,88E-04 1,88E-07 3,36E-03 6,46E-06	1,82E+01 1,36E+01 4,61E+00 1,60E-04 9,17E-08 1,21E-02 1,12E-05	3,56E-01 3,56E-01 2,85E-04 1,08E-04 1,11E-07 2,53E-03 3,54E-06	-1,93E+01 -1,89E+01 -6,52E-02 -2,81E-01 -5,89E-02 -1,21E-01 -8,90E-04
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq	0 0 0 0 0 0	0 0 0 0 0 0	8,23E-01 8,23E-01 3,35E-04 2,88E-04 1,88E-07 3,36E-03 6,46E-06 9,97E-04	1,82E+01 1,36E+01 4,61E+00 1,60E-04 9,17E-08 1,21E-02 1,12E-05 6,33E-03	3,56E-01 3,56E-01 2,85E-04 1,08E-04 1,11E-07 2,53E-03 3,54E-06 9,02E-04	-1,93E+01 -1,89E+01 -6,52E-02 -2,81E-01 -5,89E-02 -1,21E-01 -8,90E-04 -1,85E-02
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq		0 0 0 0 0 0 0	8,23E-01 8,23E-01 3,35E-04 2,88E-04 1,88E-07 3,36E-03 6,46E-06 9,97E-04 1,10E-02	1,82E+01 1,36E+01 4,61E+00 1,60E-04 9,17E-08 1,21E-02 1,12E-05 6,33E-03 6,27E-02	3,56E-01 3,56E-01 2,85E-04 1,08E-04 1,11E-07 2,53E-03 3,54E-06 9,02E-04 9,96E-03	-1,93E+01 -1,89E+01 -6,52E-02 -2,81E-01 -5,89E-02 -1,21E-01 -8,90E-04 -1,85E-02 -2,00E-01
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial POCP	kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq kg NMVOC -eq		0 0 0 0 0 0 0	8,23E-01 8,23E-01 3,35E-04 2,88E-04 1,88E-07 3,36E-03 6,46E-06 9,97E-04 1,10E-02 3,38E-03	1,82E+01 1,36E+01 4,61E+00 1,60E-04 9,17E-08 1,21E-02 1,12E-05 6,33E-03 6,27E-02 1,52E-02	3,56E-01 3,56E-01 2,85E-04 1,08E-04 1,11E-07 2,53E-03 3,54E-06 9,02E-04 9,96E-03 2,87E-03	-1,93E+01 -1,89E+01 -6,52E-02 -2,81E-01 -5,89E-02 -1,21E-01 -8,90E-04 -1,85E-02 -2,00E-01 -7,31E-02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Remarks to environmental impacts

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



Additional er	itional environmental impact indicators							
	Indicator	Unit		A1-A3	A4	A5	B2	В3
	PM	Disease incidence		1,44E-05	4,65E-07	1,41E-08	1,14E-07	4,75E-09
(101)	IRP ²	kgBq U235 -eq	kgBq U235 -eq		3,59E-01	1,21E-02	8,90E-01	4,03E-02
	ETP-fw ¹	CTUe	CTUe		6,00E+01	3,69E+00	8,66E+01	3,84E+00
44. *** <u>B</u>	HTP-c ¹	CTUh	CTUh		0,00E+00	1,09E-10	2,79E-09	9,70E-11
48° E	HTP-nc ¹	CTUh	CTUh		5,81E-08	4,59E-09	8,81E-08	3,37E-09
	SQP ¹	dimensionless		1,44E+03	9,42E+01	2,05E+00	2,53E+01	1,13E+00
li	ndicator	Unit	B4	C1	C2	C3	C4	D
	PM	Disease incidence	0	0	5,92E-08	1,00E-07	4,63E-08	-1,74E-06
	IRP ²	kgBq U235 -eq	0	0	5,42E-02	1,41E-02	3,28E-02	-7,88E-01
	ETP-fw ¹	CTUe	0	0	9,14E+00	1,57E+02	4,80E+00	-5,42E+02
44. *** <u>*</u> B	HTP-c ¹	CTUh	0	0	0,00E+00	2,14E-09	1,70E-10	-5,83E-08
4	1	CTUh	0	0	9,87E-09	4,96E-08	4,53E-09	5,39E-08
& <u>₽</u>	HTP-nc ¹	CIOII	· ·	Ü	3,0.2 03	.,502 00	.,552 05	3,332 00

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

^{2.} This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Flol: l:

Resource use								
	Indicator		Unit	A1-A3	A4	A5	B2	В3
	PERE		MJ		1,03E+00	4,76E-02	1,99E+01	9,05E-01
	PERM		MJ	9,57E+01	0,00E+00	-1,08E+02	0,00E+00	0,00E+00
₽ .	PERT		MJ	1,08E+03	1,03E+00	-1,08E+02	1,99E+01	9,05E-01
B	PENRE		MJ	3,08E+03	8,21E+01	2,81E+00	1,08E+02	4,88E+00
	PENRM		MJ	2,14E+02	0,00E+00	-1,90E+01	0,00E+00	0,00E+00
IA	PENRT		MJ	3,29E+03	8,21E+01	-1,62E+01	1,08E+02	4,88E+00
	SM		kg	2,02E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	RSF		MJ	5,49E+00	3,61E-02	1,55E-03	1,38E+00	6,27E-02
	NRSF		МЈ		1,21E-01	6,24E-03	3,70E-01	1,51E-02
%	FW		m ³		9,35E-03	1,33E-03	8,69E-01	3,99E-03
Indi								
Indi	icator	Unit	B4	C1	C2	C3	C4	D
i i i i i i i i i i i i i i i i i i i	icator PERE	Unit MJ	B4 0	C1 0	C2 1,75E-01	C3 2,56E-01	C4 1,51E-01	D -1,36E+02
Ö	PERE	МЈ	0	0	1,75E-01	2,56E-01	1,51E-01	-1,36E+02
e E	PERE PERM	MJ	0	0	1,75E-01 0,00E+00	2,56E-01 -1,38E+00	1,51E-01 0,00E+00	-1,36E+02 0,00E+00
ूट डि इ.	PERE PERM PERT	MJ MJ	0 0 0	0 0 0	1,75E-01 0,00E+00 1,75E-01	2,56E-01 -1,38E+00 -1,13E+00	1,51E-01 0,00E+00 1,51E-01	-1,36E+02 0,00E+00 -1,36E+02
# # #	PERE PERM PERT PENRE	MJ MJ	0 0 0 0	0 0 0	1,75E-01 0,00E+00 1,75E-01 1,24E+01	2,56E-01 -1,38E+00 -1,13E+00 7,28E+00	1,51E-01 0,00E+00 1,51E-01 8,19E+00	-1,36E+02 0,00E+00 -1,36E+02 -2,21E+02
I I I I	PERE PERM PERT PENRE PENRM	MJ MJ MJ	0 0 0 0	0 0 0 0	1,75E-01 0,00E+00 1,75E-01 1,24E+01 0,00E+00	2,56E-01 -1,38E+00 -1,13E+00 7,28E+00 -1,96E+02	1,51E-01 0,00E+00 1,51E-01 8,19E+00 0,00E+00	-1,36E+02 0,00E+00 -1,36E+02 -2,21E+02 0,00E+00
	PERE PERM PERT PENRE PENRM PENRT	MJ MJ MJ	0 0 0 0 0	0 0 0 0 0	1,75E-01 0,00E+00 1,75E-01 1,24E+01 0,00E+00 1,24E+01	2,56E-01 -1,38E+00 -1,13E+00 7,28E+00 -1,96E+02 -1,88E+02	1,51E-01 0,00E+00 1,51E-01 8,19E+00 0,00E+00 8,19E+00	-1,36E+02 0,00E+00 -1,36E+02 -2,21E+02 0,00E+00 -2,21E+02
	PERE PERM PERT PENRE PENRM PENRT SM	MJ MJ MJ MJ MJ kg	0 0 0 0 0 0	0 0 0 0 0 0	1,75E-01 0,00E+00 1,75E-01 1,24E+01 0,00E+00 1,24E+01 0,00E+00	2,56E-01 -1,38E+00 -1,13E+00 7,28E+00 -1,96E+02 -1,88E+02 0,00E+00	1,51E-01 0,00E+00 1,51E-01 8,19E+00 0,00E+00 8,19E+00 0,00E+00	-1,36E+02 0,00E+00 -1,36E+02 -2,21E+02 0,00E+00 -2,21E+02 -5,17E-04

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

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End of life - Waste									
	Indicator	dicator		Unit		A4	A5	B2	В3
	HWD			g	1,97E+00	4,49E-03	0,00E+00	1,87E-02	8,39E-04
Ī	NHWD		k	9	5,92E+01	7,14E+00	1,22E+01	4,24E-01	1,73E-02
<u>.</u>	RWD		k	g	1,51E-02	5,60E-04	0,00E+00	7,21E-04	3,26E-05
In	dicator		Unit	B4	C1	C2	C3	C4	D
	HWD		kg	0	0	6,33E-04	0,00E+00	3,22E+01	2,97E-02
Ū	NHWD		kg	0	0	5,93E-01	1,08E+00	3,27E-01	-6,12E+00
æ	RWD		kg	0	0	8,46E-05	0,00E+00	5,07E-05	-7,35E-04

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

End of life - Output flow								
Ind	icator	Ur	Unit		A4	A5	B2	В3
@▷	CRU	k	kg		0,00E+00	0,00E+00	0,00E+00	0,00E+00
&>	MFR	k	kg		0,00E+00	1,12E+01	0,00E+00	0,00E+00
Þ₹	MER	k	g	6,61E-06	0,00E+00	1,86E-03	0,00E+00	0,00E+00
₹ D	EEE	M	נו	4,60E-01	0,00E+00	6,71E-01	0,00E+00	0,00E+00
Da	EET	N	נו	6,97E+00	0,00E+00	1,02E+01	0,00E+00	0,00E+00
Indicato	or	Unit	B4	C1	C2	C3	C4	D
∅>	CRU	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
\$>	MFR	kg	0	0	0,00E+00	7,99E+00	0,00E+00	-6,96E-05
DF	MER	kg	0	0	0,00E+00	4,82E+01	0,00E+00	-8,40E-06
50	EEE	MJ	0	0	0,00E+00	9,21E+00	0,00E+00	-5,29E-05
D	EET	MJ	0	0	0,00E+00	1,39E+02	0,00E+00	-8,00E-04

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

Biogenic Carbon Content							
Indicator	Unit	At the factory gate					
Biogenic carbon content in product	kg C	1,00E-01					
Biogenic carbon content in accompanying packaging	kg C	4,37E+00					

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, high voltage, hydro (kWh) - PL	ecoinvent 3.6	4,02	g CO2-eg/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Greenguard Gold / EU Ecolabel

Additional Environmental Information

Key Environmental Indicators

Key environmental indicators	Unit	A1-A3	A4	A1-C4	A1-D
GWPtotal	kg CO ₂ -eq	205,44	5,28	256,17	236,89
Total energy consumption	MJ	4065,06	83,28	4315,65	3960,11
Amount of recycled materials	%	34,75			

Additional environmental impact indicators required in NPCR Part A for construction products							
Indicator	Unit	Unit		A4	A5	B2	В3
GWPIOBC	kg CO ₂ -eq	kg CO ₂ -eq		5,28E+00	2,27E-01	5,99E+00	2,69E-01
Indicator	Unit	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	0	0	8,23E-01	1,83E+01	3,67E-01	-1,87E+01

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Variants and Options

Key environmental indicators (A1-A3) for variants of this EPD						
Variants		GWPtotal (kg CO ₂ -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)		
OFFECCT Circulus — Ottoman, 1-seater module, upholstered in Xtreme/Camira — No Packaging	17,89	76,03	1330,53	25,63		
OFFECCT Circulus — Ottoman, 2-seater module, upholstered in Xtreme/Camira — No Packaging	35,68	151,06	2622,58	25,70		
OFFECCT Circulus — Ottoman, 3-seater module, upholstered in Xtreme/Camira — No Packaging	51,32	220,73	3845,23	26,02		
OFFECCT Circulus — Sofa, 1-seater module with low backrest, upholstered in Xtreme/Camira — No Packaging	24,37	108,22	1935,73	30,22		
OFFECCT Circulus — Sofa, 1-seater module with high backrest, upholstered in Xtreme/Camira — No Packaging	33,69	156,21	2834,98	32,79		
OFFECCT Circulus — Sofa, 2-seater module with low backrest, upholstered in Xtreme/Camira — No Packaging	47,96	211,28	3768,37	30,48		
OFFECCT Circulus — Sofa, 2-seater module with high backrest, upholstered in Xtreme/Camira — No Packaging	65,66	301,49	5472,58	33,36		
OFFECCT Circulus — Sofa, 3-seater module with low backrest, upholstered in Xtreme/Camira — No Packaging	69,54	310,33	5558,20	30,70		
OFFECCT Circulus — Sofa, 3-seater module with high backrest, upholstered in Xtreme/Camira — No Packaging	97,00	452,42	8225,23	33,20		

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Key environmental indicators (A1-A3) for options for this EPD						
Options	Weight (kg)	GWPtotal (kg CO ₂ - eq)	Total energy consumption (MJ)	Amount of recycled materials (%)		
OFFECCT Circulus — Soft armrest, upholstered in Xtreme/Camira	3,57	10,65	162,37	40,84		
OFFECCT Circulus — Round table	4,01	4,74	156,06	10,40		
OFFECCT Circulus — Rectangular table	4,34	4,39	171,94	9,60		
OFFECCT Circulus — Linking device (set)	2,77	6,53	82,07	21,93		
OFFECCT Circulus — Cushion 40, upholstered in Xtreme/Camira	0,30	1,24	10,08	95,87		
OFFECCT Circulus — Cushion 60, upholstered in Xtreme/Camira	0,41	1,69	13,73	95,89		
OFFECCT Circulus — Ottoman, 2-seater — Packaging	10,19	-5,61	301,03	54,65		
OFFECCT Circulus — Ottoman, 3-seater — Packaging	8,34	-4,18	247,71	53,56		
OFFECCT Circulus — Sofa, 2-seater — Packaging	10,11	-5,85	296,69	55,05		
OFFECCT Circulus — Sofa, 3-seater — Packaging	9,74	-5,13	288,11	54,21		



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