

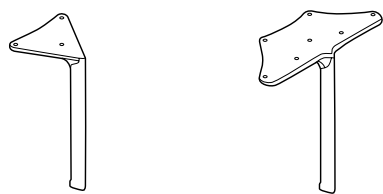
Lunea Manual and Configuration Guide



2026 Edition 1

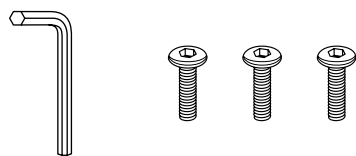
Lunea Configuration Manual.

In the Lunea sofa family, there are 2 ways to configure the sofas (freestanding or in configurations), depending on which set of legs will be attached to each of the Lunea sofa modules. The basis for the configuration are legs dedicated to mounting on one sofa and those dedicated to connecting seats.

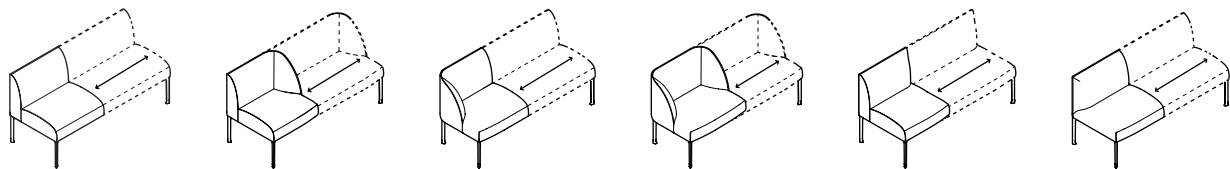


Single End Leg Middle Leg to connect 2 or 3 modules

Each leg comes with a dedicated set of Allen screws and a wrench (3 or more screws depending on the leg type).

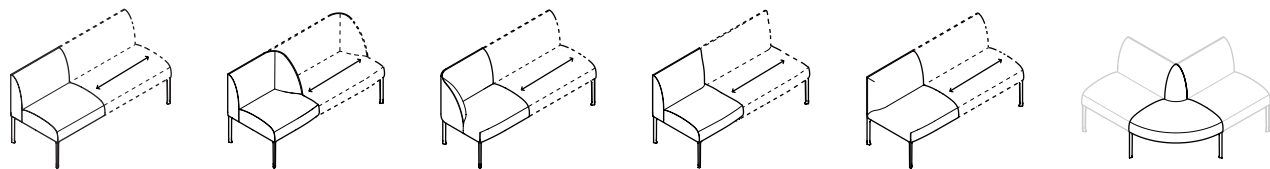


Lunea can be configured into sets of several modules or used as single free-standing sofa. Only the following modules can be configured as free-standing:



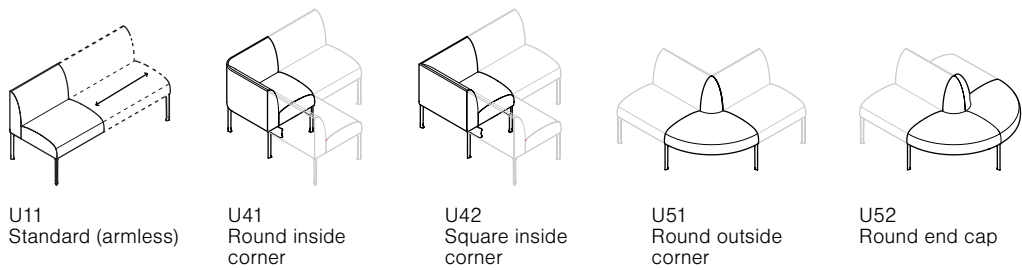
U11 U21 U22 U23 U31 U32
Standard (armless) Arm left Arm right Arm both Armless end left Armless end right

The following modules can be used as start or end modules:



U11 U21 U22 U31 U32 U51
Standard (armless) Arm left Arm right Armless end left Armless end right Round outside corner

The following modules can be used as middle modules:



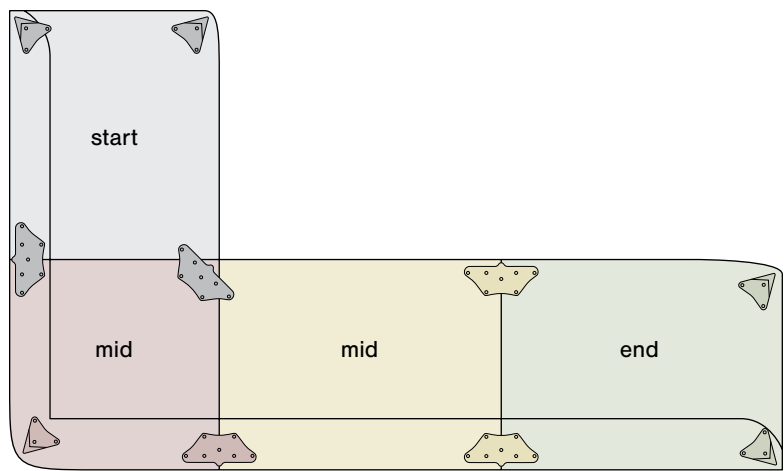
When selecting a configuration, the appropriate leg configurations are added to the modules according to the table below:

POSITION	11 - Standard		21 - Arm Left		22 - Arm Right		23 - Arm Both		31 - Armless Left		32 - Armless Right	
	End Leg	Mid Leg	End Leg	Mid Leg	End Leg	Mid Leg	End Leg	Mid Leg	End Leg	Mid Leg	End Leg	Mid Leg
Freestanding	4	0	4	0	4	0	4	0	4	0	4	0
Back to Back	2	1	-	-	-	-	-	-	2	1	2	1
Start	2	2	2	2	-	-	-	-	2	2	-	-
Back to Back	1	3	-	-	-	-	-	-	1	3	-	-
End	2	0	-	-	2	0	-	-	-	-	2	0
Back to Back	1	0	-	-	-	-	-	-	-	-	1	0
Mid	0	2	-	-	-	-	-	-	-	-	-	-

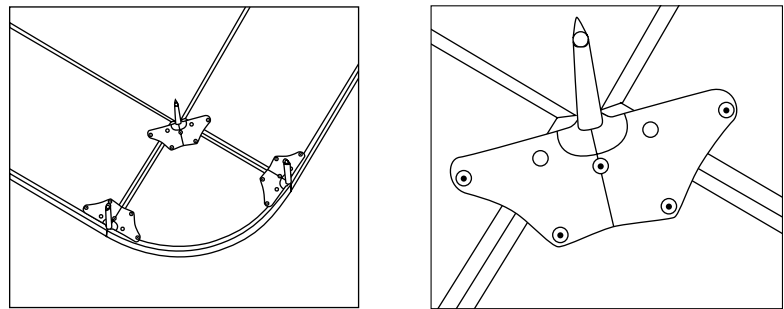
POSITION	41 - Round In Corner		42 - Square In Corner		51 - Outside Corner		52 - End Cap	
	End Leg	Mid Leg	End Leg	Mid Leg	End Leg	Mid Leg	End Leg	Mid Leg
Freestanding	-	-	-	-	-	-	-	-
Back to Back	-	-	-	-	-	-	-	-
Start	-	-	-	-	1	2	-	-
Back to Back	-	-	-	-	-	-	-	-
End	-	-	-	-	1	0	-	-
Back to Back	-	-	-	-	-	-	-	-
Mid	1	1	1	1	0	1	1	2

When configuring and describing configurations, it is important to maintain order. Position is determined by looking at a layout from the seated position, moving left to right.

Method of describing the configuration on the example of a corner using modules U31, U41, U11 and U32:



Place of installation of legs on the corner:



Lunea Assembly Manual.

Please select the leg configuration according to the configuration instructions. The required legs and assembly screws are included in the appropriate set for each module type. The number of legs and screws depends on the selected configuration. We recommend that you start the installation in a team of 3 people.

LEG ASSEMBLY

Initial tightening of legs during assembly (if possible)

- Catch the legs with all screws, but do not tighten them completely at this stage; catch the top-bottom attachments in the same way.
- After initial tightening, two people should press the bucket seats together, setting them in the correct position.
- A third person should tighten the leg mounting screws at the same time.
- This allows for the correct positioning of the bucket seats relative to each other and limits the formation of uneven gaps.

Leg adjustment

- Each leg features height adjustment via an adjustable foot.
- If the floor where the set is placed is not level, the difference can be corrected using the foot adjustment within a range of approximately ± 3 mm.
- Please note that the height of individual legs also affects the alignment of the modules relative to each other and the size of the gap between the modules.

Misalignment of holes

- If the holes in the leg do not perfectly align with the holes in the bucket seat: guide one of the holes using a skewer/mounting pin, then screw a bolt into another hole so it catches the thread. After stabilizing the elements, insert the remaining screws.
- Do not force the screw in at an angle.

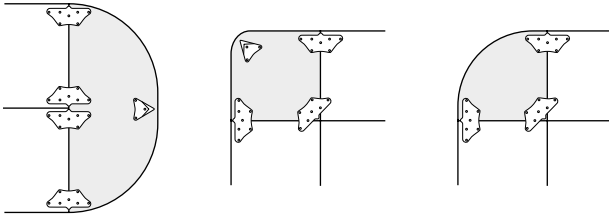
Screwing in the bolts

- Do not use too much force when starting to screw. The screw should first properly catch the thread, and only then should it be tightened to secure the leg appropriately.
- If you choose to install legs using a electric screwdriver, remember to adjust the clutch to avoid damaging the threads.
- Do not apply excessive tightening torque to avoid damaging the thread.

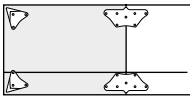
ASSEMBLY

1. Lunea modules use end legs and mid legs. Mid legs connect units together. Reference the layout drawing to see the location of all end legs and mid legs. Unpack all seat units and legs.

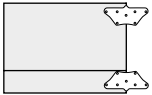
2. If a layout contains an inside corner, outside corner, or end cap, we recommend attaching all legs to that unit first. For corners and end caps, place the unit on its back and attach the legs as shown.



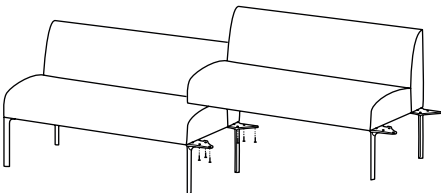
3. For straight configurations, start with first module of the layout. Place the module on its back and attach 2 end legs and 2 mid legs as shown in the layout drawing.



4. For each additional unit, attach the necessary legs to the far side of the unit as shown on the layout drawing.



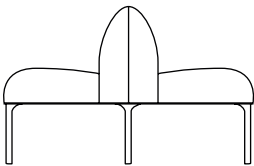
5. Place the legless end of the next unit onto the middle leg of the previously installed unit. Secure both units using the screws included in the leg set of the previous unit. Repeat these steps for each additional unit until the entire configuration is assembled.



Before assembling the set, you must manually position and align all connections/seams between the bucket seats to ensure the entire unit is even and aesthetically pleasing.

Pay attention:

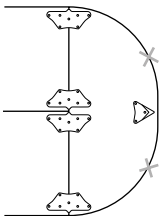
- While screwing the modules together, pay special attention to ensure the cover is not pulled too tight or folded inwards between the modules.
 - Incorrect positioning or tensioning of the cover may cause the gap between the modules to be larger or smaller than intended.
 - Before fully tightening the screws, check that the cover is laid out loosely, is not tucked under, and is not excessively stretched.
6. If end units have been specified as back-to-back, they will connect them together using a mid leg as shown. Reference the layout drawing (applies only to modules U11, U31 and U31).



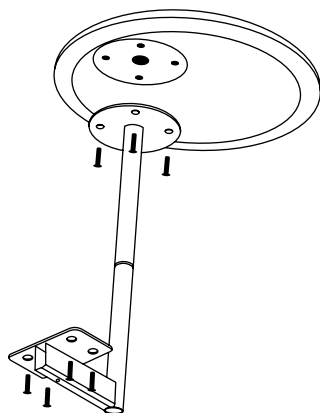
7. Exceptions. Certain configurations are impossible to implement. You cannot directly connect U51 modules to U51, U51 modules to U52, U52 modules to U51, or U41 modules to U41, U41 modules to U42, or U42 modules to U42.

MEDIAPORT AND TABLE ASSEMBLY

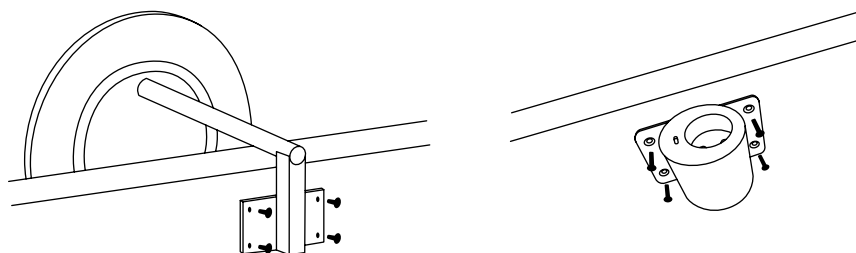
The table and mediaport, whether ordered as part of the configuration or separately, require final assembly. The mediaport and table can be mounted on any Lunea module, except for the U41 and U42 corner modules. The mounting point is located at the center of the underside of each seat, at the front. The exception is the U52 module, which has two mounting points.



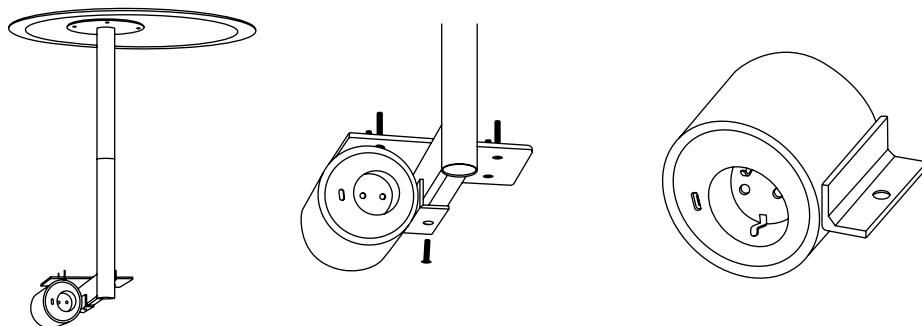
The table top should be screwed to the table frame using the 4 screws included in the kit. To mount the frame, place the tabletop on something soft on the ground and screw the frame to it.



To mount a table or mediaport place the seat unit on its back. With the mounting plate flush against the bottom of the seat, align the holes in the plate with the holes in the frame. Drive the screws in to secure the table or mediaport.



It's possible to mount the Mediaport and the table simultaneously. First, attach the table to the seat frame, and then, using one screws, attach the Mediaport to the table frame.



Lunea Configuration Examples.

-
1. U51, start unit
 2. U11 +40cm extension
 3. U11 +60cm extension, with mediaport and table, end unit



-
1. 6x U11, standard length, mid unit
 2. 2x U11+60cm extension, mid unit
 3. 2x U51, standard, mid unit
 4. 2x U42, standard, mid unit
 5. 2x U52, standard, mid unit



-
1. U21, standard, start unit
 2. U41, standard, mid unit
 3. U51, standard, mid unit
 4. U32, standard, end unit
 5. Planter P2, tall



-
1. 2x U11, standard, mid unit
 2. 2x U11, standard, table + mediaport, mid unit
 3. 2x U52, standard, mid unit



-
1. U31 (left) +80cm extension, table and mediaport, start unit
 2. U42, standard, mid unit
 3. U32 (right), standard, end unit



-
1. U11 +20cm extension, start unit
 2. U11 +40cm extension, table and mediaport, end unit



-
1. 4x U41, mid unit
 2. 4x U52, mid unit



-
1. 2x U52, mid unit
 2. 2x U11 +60cm extension, mid unit



1. U11 +80cm extension, start unit
2. U42, standard, end unit
3. U11 +40cm extension, table, back to back
4. U11 +40cm extension, table, back to back
5. U11, standard, end unit



1. U21 +60 cm extension, start unit
2. U41, mid unit
3. U11 + 80cm extension, mid unit
4. U52, mid unit
5. U11 + 80cm extension, mid unit
6. U41, mid unit
7. U22 +60 cm extension, end unit



1. U31 + 30cm extension, start unit
2. U42, mid unit
3. U11 +60cm extension, mid unit
4. U11 +60cm extension, mid unit
5. U42, mid unit
6. U32 + 30cm extension, end unit



Note:

Standard manufacturing tolerances apply to this product due to the nature of upholstered furniture. Overall dimensions: approx. ± 1 cm*. Cover stitching line height: $\pm 0,5$ cm*. Gap width between seats: 1.5 cm (± 1 cm)*.

**per unit*

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